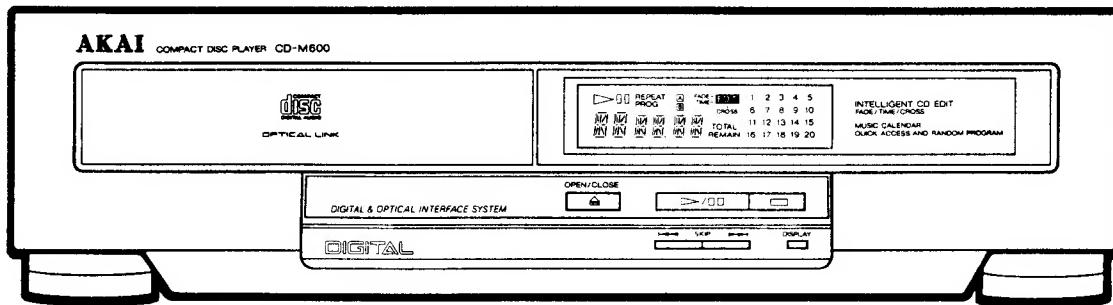


# AKAI SERVICE MANUAL



**COMPACT**  
**DISC**  
DIGITAL AUDIO

## COMPACT DISC PLAYER

**MODEL CD-M600**

## SPECIFICATIONS

|                               |                                                   |
|-------------------------------|---------------------------------------------------|
| Pick up .....                 | 3 beam laser pick up                              |
| Error correction system ..... | Cross interleave reed solomon                     |
| Number of channels .....      | 2 channel stereo                                  |
| Wow & flutter .....           | Less than measurable limits                       |
| Optical output level .....    | -22 dBm / 660 nm                                  |
| Power requirements .....      | Supplied from amplifier (model AM-M600 / AM-M800) |
| Dimensions .....              | 360 (W) x 95 (H) x 295 (D) mm                     |
| Weight .....                  | 3.5 kg                                            |

### Standard accessories

Optical cable ..... x1

\* For improvement purposes, specifications and design are subject to change without notice.

# ★ SAFETY INSTRUCTIONS

## PRECAUTIONS DURING SERVICING

1. Parts identified by the  (\*) symbol are critical for safety. Replace only with parts number specified.
2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation.

These must also be replaced only with specified replacements.

Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.

3. Use specified internal wiring. Note especially:

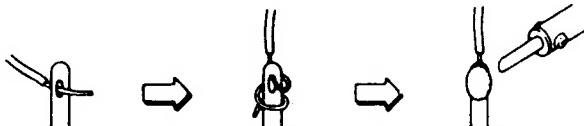
- 1) Wires covered with PVC tubing
- 2) Double insulated wires
- 3) High voltage leads

4. Use specified insulating materials for hazardous live parts. Note especially:

- 1) Insulation Tape
- 2) PVC tubing
- 3) Spacers (Insulating Barriers)
- 4) Insulation sheets for transistors
- 5) Plastic screws for fixing microswitch (especially in turntable)

5. When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.

7. Check that replaced wires do not contact sharp edged or pointed parts.
8. Also check areas surrounding repaired locations.
9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.



6. Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).

# ★ INFORMATION

## PRECAUTIONS BEFORE/AFTER REPAIRING THE UNIT

### [ ABOUT THE POWER SUPPLY ]

Power supply and power control data for the CD-M600 are supplied from the amplifier and tuner. Therefore when repair of the CD-M600 is necessary, repair should be made together with the amplifier and tuner.

To repair the CD-M600 without the tuner, use the following procedure, it can be repaired together with the amplifier only.

- 1) While pushing G.E REC button on the amplifier, press the POWER button on the amplifier to turn the power of the amplifier on.
- 2) While pushing the DISPLAY and **►** buttons simultaneously on the CD-M600, connect the flat connection cable from the CD-M600 to the amplifier to turn the power of the CD-M600 on.

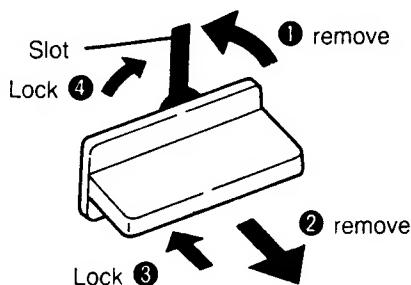
To turn off the power of the amplifier and CD-M600, the AC power cord must be disconnected.

### [ ABOUT THE TRANSPORT LOCKING PLUG ]

This CD player has transport locking plugs located on the bottom panel. These plugs are locks the laser pick up mechanism to prevent vibration during transportation.

Before playback, make sure to remove the locking plugs.

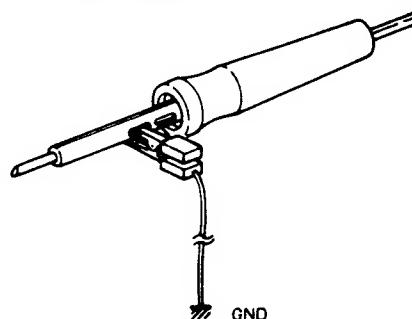
Before transporting the unit, make sure to remove the compact disc, and insert the transport locking plugs to lock the laser pick up mechanism.



### [ PRECAUTIONS IN REPAIRING ]

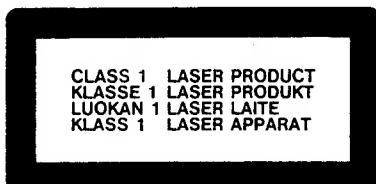
When repairing or adjusting the unit, please note the following points.

1. Do not put excessive pressure on the mechanical parts (operation parts), including the pick up block, as extremely high mechanical precision is required in these parts.
2. When the base is removed for repair or adjustment, make sure that there are no metal objects in the narrow gap between the P.C boards or the mecha. parts and the base.
3. The micro-computer and the CD signal processing ICs can be damaged by static electricity or leakage from a soldering iron during repair.  
While soldering, use a low leakage (anti static) type soldering iron or take precautions against leakage as in the illustration below.

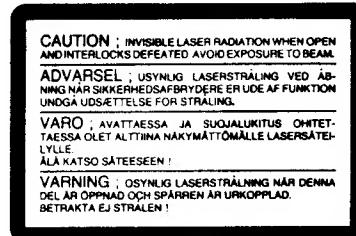


4. Do not loosen any screws in the pick up block.  
When handling the pick up block, please refer NOTE or CAUTION accompanying the explanation of procedure.
5. For your own safety, avoid hazardous invisible laser radiation. Do not look at the laser beam (objective lens) directly.
6. On models for some countries, laser warning labels are affixed on the outside and inside the unit as shown below.  
For your own safety, read these labels carefully when repairing or adjusting the unit.

### [ EUROPE, SCANDINAVIA, UK and AUSTRALIA ]



Label affixed on the rear panel of the unit

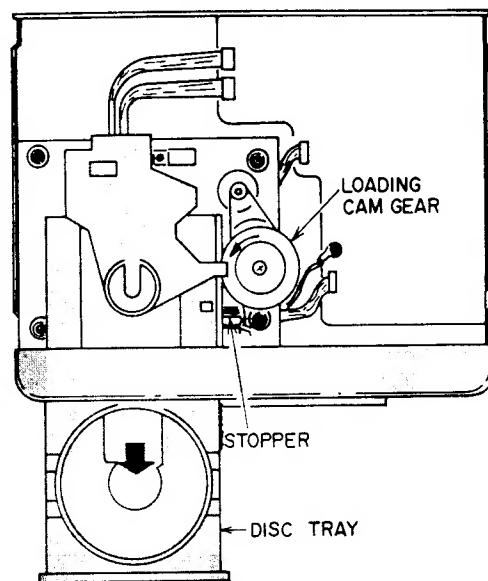


Label affixed on the disc clamper inside the unit

## I. DISASSEMBLY

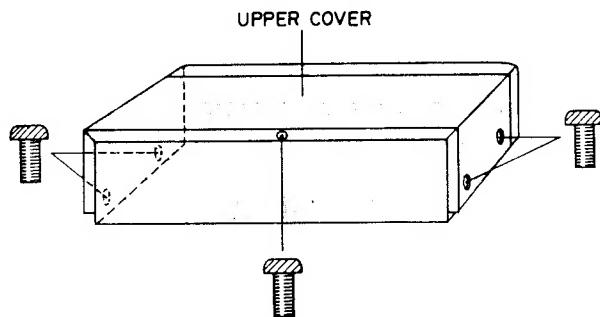
In case of trouble, etc., necessitating dismantling, please dismantle in the order shown in the illustrations.  
Reassemble in reverse order.

### 2. Removal of the DISC TRAY

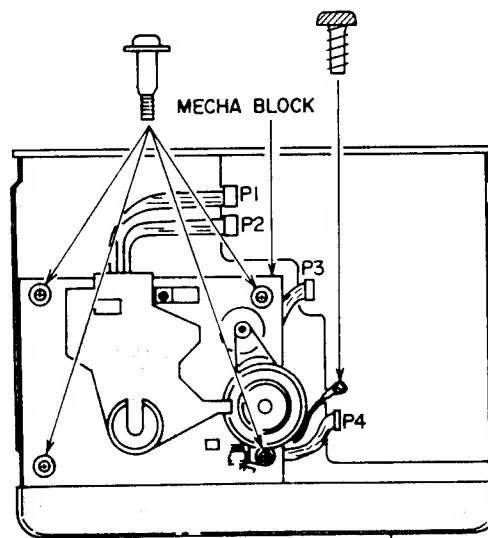


- 1) Set the DISC TRAY to EJECT position by turning the **LOADING CAM GEAR** counter-clockwise, then pull out the **DISC TRAY** while pushing the **DISC TRAY STOPPER** down.

### 1. Removal of the UPPER COVER



### 4. Removal of the MECHA BLOCK



#### [ NOTE ]

Before disconnecting the connectors P1 and P2 to remove the MECHA. BLK, make sure that the P.C board on the PICK UP BLOCK has been short circuited (refer to 3-2. REPLACEMENT OF THE PICK UP BLOCK).

## II. PRINCIPAL PARTS LOCATION

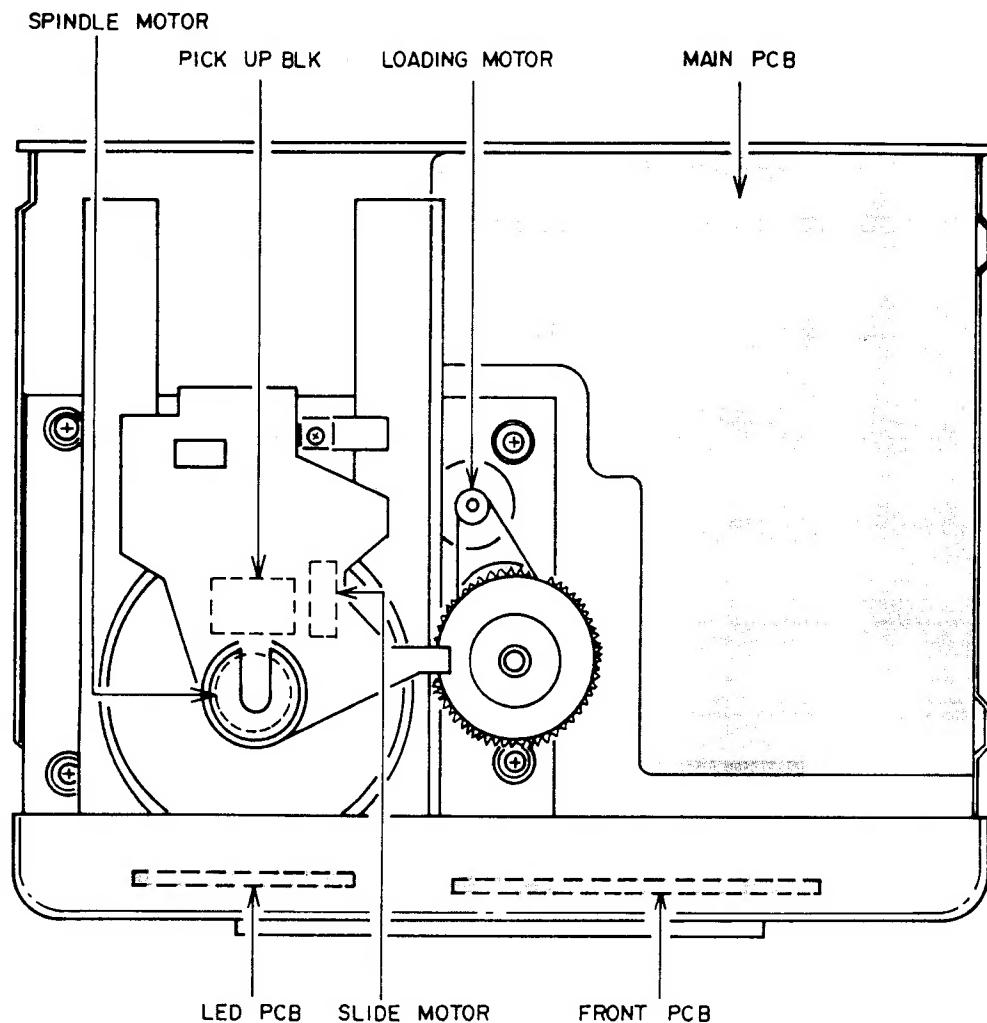


Fig. 2-1 Top view

## III. REPLACEMENT OF THE PICK UP BLOCK AND MOTORS

NOTE: For your own safety, avoid hazardous invisible laser radiation. Make sure that the power switch is OFF when removing the DISC CLAMPER.

### 3-1. REMOVAL OF THE DISC CLAMPER

- 1) Remove the DISC CLAMPER by pulling it up and moving it to left.

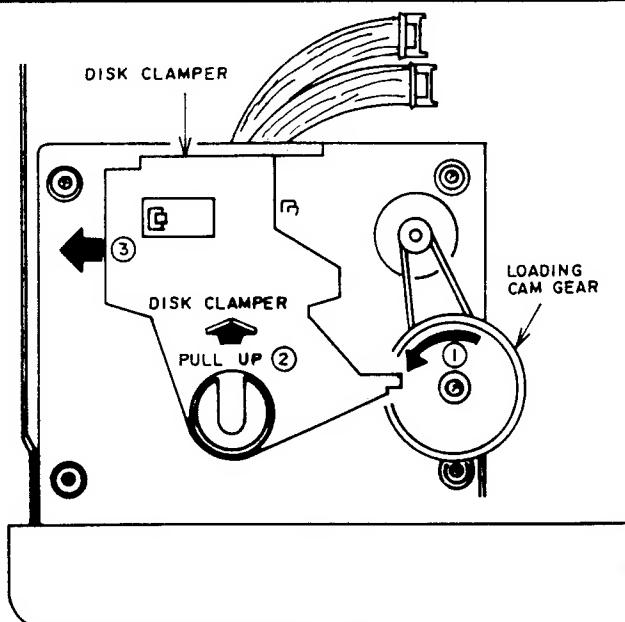


Fig. 3-1

### 3-2. REPLACEMENT OF THE PICK UP BLOCK

#### [PRECAUTION BEFORE REMOVING THE PICK UP BLOCK]

When disconnecting or connecting the connectors P1 and P2, make sure that the P.C board (on the PICK UP BLOCK) has been short circuited as shown in Fig. 3-2. Do not turn the electricity "ON" while the P.C board is short circuited.

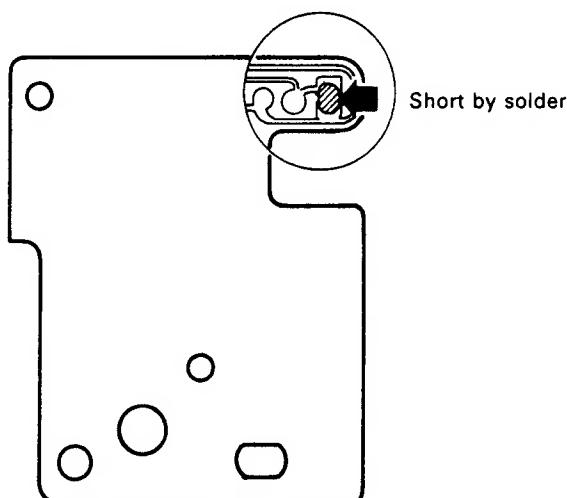


Fig. 3-2

- 1) Disconnect the connectors P1 and P2 on the PICK UP BLOCK.
- 2) Push the ⑧ part of the pick up block SLIDE SHAFT and pull it in the arrowed direction to remove the PICK UP BLOCK.
- 3) Reassemble in reverse order.

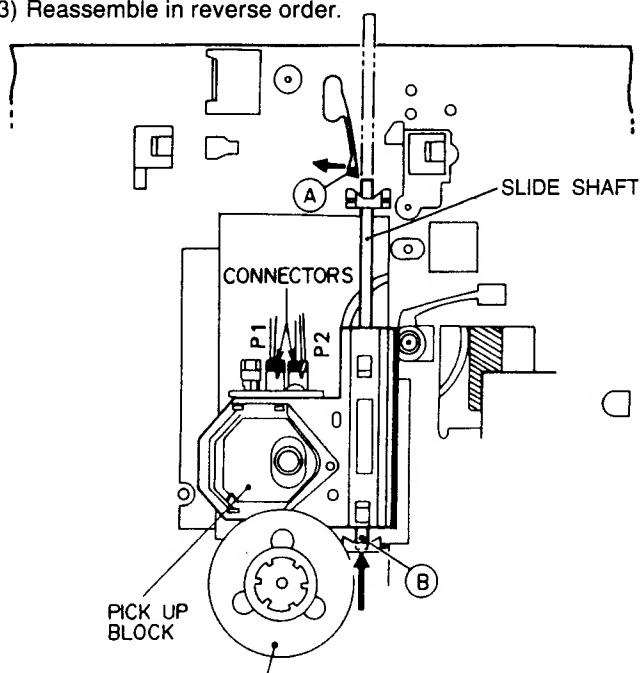


Fig. 3-3

### 3-3. REPLACEMENT OF THE SPINDLE MOTOR

- 1) Turn the ④ GEAR HOLDER LEVER counter-clockwise (Fig. 3-4), then pull out the SLIDE GEAR.
- 2) Keep the PICK UP BLOCK away from the SPINDLE MOTOR (↑ direction as shown in Fig. 3-5).
- 3) Remove the two SPINDLE MOTOR fixation screws through the hole on the TURN TABLE (Fig. 3-5), then remove the SPINDLE MOTOR.
- 4) Reassemble in reverse order.

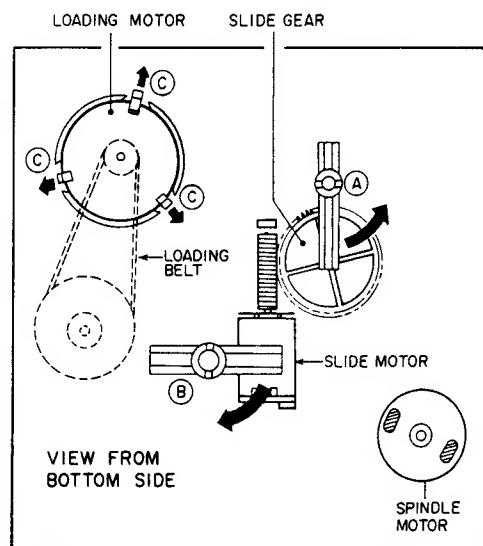


Fig. 3-4

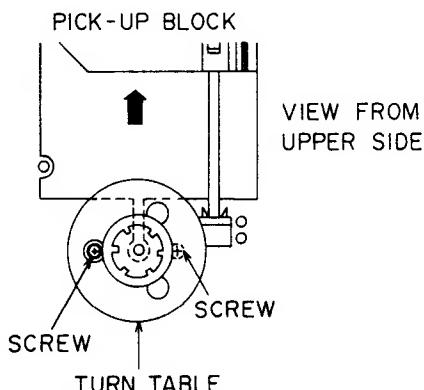


Fig. 3-5

### 3-4. REPLACEMENT OF THE LOADING MOTOR

- 1) Remove the LOADING BELT, then remove the LOADING MOTOR while releasing the ④ hooks (Fig. 3-4).
- 2) To reassemble, push in the LOADING MOTOR and replace the LOADING BELT.

### 3-5. REPLACEMENT OF THE SLIDE MOTOR

- 1) Turn the ④ SLIDE MOTOR HOLD LEVER (Fig. 3-4) clockwise, then pull out the SLIDE MOTOR.
- 2) Reassemble in reverse order.

## IV. ELECTRICAL ADJUSTMENT

### [ ABOUT THE TEST MODE ]

- 1) This test mode is used for adjustment or checking.
- 2) How to engage the TEST mode.  
While pushing the **◀◀** and **▶▶** buttons simultaneously on the front panel, connect the flat connection cable to the amplifier..
- 3) Push the **△** button to advance the TEST mode number.  
When the TEST mode number is initialized, push the **□** button.
- 4) Disconnect the flat connection cable from the amplifier to exit from the TEST mode.

| STEP | ADJUSTMENT ITEM          |
|------|--------------------------|
| 1.   | Test disc                |
| 2.   | Mode or TEST mode number |
| 3.   | Test point and ADJ. part |
| 4.   | *Remarks<br>*Result      |

Test Point      Adjustment Part

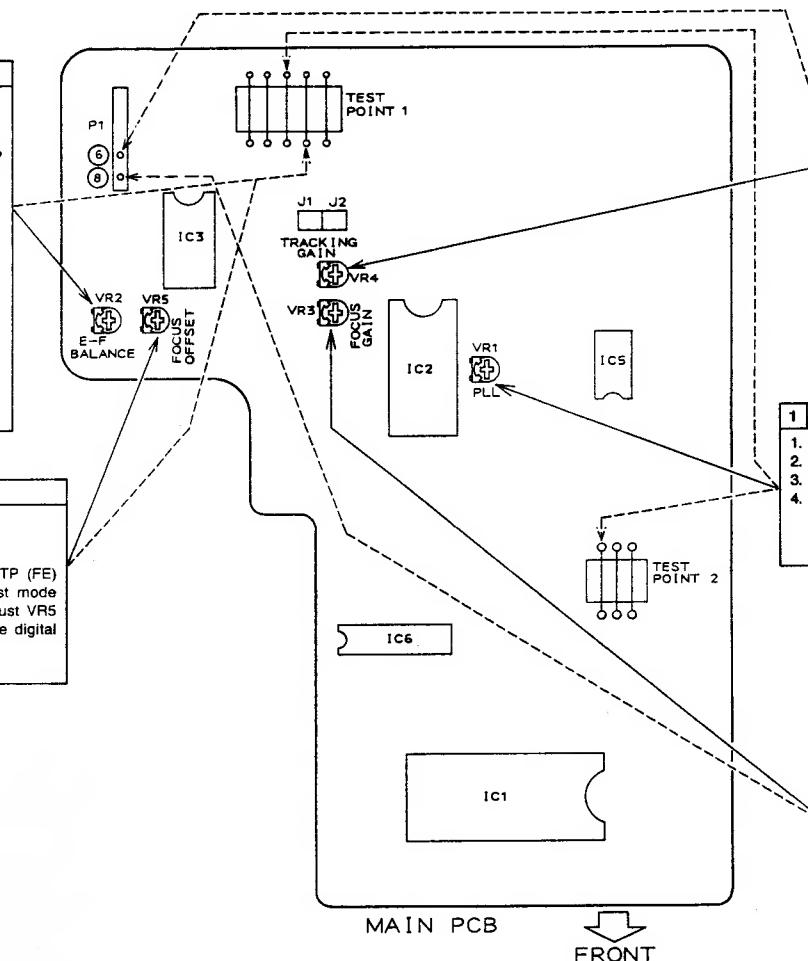
### TEST mode number and functions

| TEST mode number | Functions                                                                                                             |
|------------------|-----------------------------------------------------------------------------------------------------------------------|
| 1                | • Indicates that unit is engaged in the TEST mode.                                                                    |
| 12               | • Indicates the end of FOCUS SEARCH.                                                                                  |
| 123              | • Engaged in the CLV-S mode. Tracking servo gain is set to the same setting as "JUMP" mode.<br>*Voltage A = Voltage B |
| 1234             | • Tracking servo is on.                                                                                               |
| 12345            | • Unit is engaged in the normal play mode without anti shock function.                                                |
| 12345<br>6       | • Unit is engaged in the normal play mode.                                                                            |
| 12345<br>67      | • Tray is open                                                                                                        |
| 12345<br>678     | • Tray is close                                                                                                       |

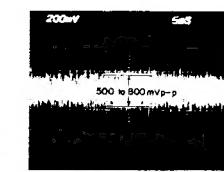
| 2   E-F BALANCE                                                                                                        |
|------------------------------------------------------------------------------------------------------------------------|
| 1. Test disc 5A (AT-751330)<br>2. TEST mode 3<br>3. TP (TE), VR2<br>4. • Connect an oscilloscope to TP (TE).<br>*A = B |



| 4   FOCUS OFF-SET                                                                                                                                                                                                                                                                                                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Test disc 5A (AT-751330)<br>2. Test mode 1 and 2<br>3. TP (FE), VR5<br>4. • Connect a digital DC voltmeter to TP (FE) and check the voltage A in the test mode 2, then press STOP button and adjust VR5 so that the reading voltage B on the digital DC voltmeter is same as voltage A.<br>*Voltage A = Voltage B |



| 5   TRACKING SERVO GAIN                                                               |
|---------------------------------------------------------------------------------------|
| 1. Test disc 5A (AT-751330)                                                           |
| 2. PLAY                                                                               |
| 3. Pin ④ (TRK) of the connector P1, VR4                                               |
| 4. • Connect an oscilloscope to pin ④ (TRK) of the connector P1.<br>*500 to 800 mVp-p |



| 1   VCO                                                                                                     |
|-------------------------------------------------------------------------------------------------------------|
| 1. -                                                                                                        |
| 2. 10 seconds after power is on.                                                                            |
| 3. TP (WFCK), VR1                                                                                           |
| 4. • Connect a frequency counter to TP (WFCK) and connect TP (EFM) to GND by jumper wire.<br>*7,350 ± 10 Hz |

| 3   FOCUS SERVO GAIN                                                           |
|--------------------------------------------------------------------------------|
| 1. Test disc 5A (AT-751330)                                                    |
| 2. PLAY                                                                        |
| 3. Pin ④ (FCS) of the connector P1, VR3                                        |
| 4. • Connect an oscilloscope to pin ④ of the connector P1.<br>*0.6 to 1.0 Vp-p |



## V. PARTS LIST

| ATTENTION                                                                                                                                                                                     |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| 1. When placing an order for parts, be sure to list Part No., Model No. and the description of each part. Otherwise, the non-delivery of the part or the delivery of a wrong part may result. |  |  |
| 2. Please make sure that Part No. is correct when ordering. If not, a part different from the one you ordered may be delivered.                                                               |  |  |
| 3. Since the parts shown in Parts List of Preliminary Service Manual may have been the subject of changes, please use this Parts List for all future reference.                               |  |  |

### HOW TO USE THIS PARTS LIST

1. This Parts List lists those parts which are considered necessary for repairs. Other common parts, such as resistors and capacitors, are listed in the "Common List for Service Parts" from which these parts should be selected and stocked.
2. The Recommended Spare Parts List shows those parts in the Parts List which are considered particularly important for service.
3. Parts not shown in the Parts List and "Common List for Service Parts" will not in principle be supplied.
4. How to read the Parts List.

a) Mechanism Block

b) PC Board

### 2. HEAD BASE BLOCK

| Ref.No. | Part No.      | Description        |
|---------|---------------|--------------------|
| 1       | BH-T2023A320A | HEAD BASE BLOCK    |
| 2       | HP-H2206A010A | HEAD R/P PRA-8FU C |
| 3       | ZS-477876     | PAN20×03STL CMT    |
| 4       | ZS-536488     | B1D20×08STL CMT    |
| 5       | ZG-402895     | SP CS ANGLE ADJUST |

SP (Service Parts) Classification

This number corresponds with the individual parts index number in that figure.

### 6. MAIN PC BOARD

| Ref.No. | Part No.  | Description                  |
|---------|-----------|------------------------------|
| IC1     | EI-324536 | IC HD14049BP                 |
| IC2     | EI-336801 | IC MB8841-564M               |
| C1A     | EC-338399 | C MMV V 223M 250AC [U.E.B.S] |
| C1B     | EC-350949 | C MMV V 223M 250DC [J]       |
| C1C     | EC-338397 | C MMV V 223M 125AC [C/A]     |
| X1      | EI-191834 | OSC XTAL NC-18C              |

Symbols for primary destination

[A] : AAL (U.S.A) [S] : SAA (Australia)  
 [B] : BEAB (England) [U] : U/T (Universal Area)  
 [C] : CSA (Canada)  
 [E] : CEE (Europe) [V] : VDE (W. Germany)  
 [J] : JPN (Japan) [Y] : Custom Version

SP (Service Parts) Classification

These reference symbols correspond with component symbols in the Schematic Diagrams.

The available PC Board Blocks are listed separately.

5. When Part No. is known, Parts Index at end of Parts List can be used to locate where that part is shown in Parts List by its Reference No. listed at right of Part No.

### WARNING

⚠ (\*) INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE'S RECOMMENDED PARTS.

### AVERTISSEMENT

⚠ (\*) IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

### 1.RECOMMENDED SPARE PARTS

We suggest you to stock the following Recommended Spare Part items listed below since they can cover most of the routine service.

| Ref.No. | Part No.    | Description                    |
|---------|-------------|--------------------------------|
| 1       | BM-B328441  | SC MOTOR LOADING PART          |
| 2       | BM-B371552  | SC MOTOR SLIDE PART            |
| 3       | BM-B372237  | SC MOTOR SPINDLE PART          |
| 4       | *BO-394728J | PICK UP KSS-210A               |
| 5       | ED-394416J  | D LED SLV-31VT3F RED           |
| 6       | ED-307572   | D SILICON H 1SS131             |
| 7       | *ED-389840J | D SILICON 1SR139-100HS F10     |
| 8       | ED-397071J  | D ZENER H HZS683 T26           |
| 9       | ED-387783J  | D ZENER H HZS6C3L F05          |
| 10      | ED-387920J  | D ZENER H HZS9A2L F05          |
| 11      | EI-389264J  | IC BA6209N                     |
| 12      | EI-390112J  | IC CXA1081S                    |
| 13      | EI-390120J  | IC CXA1082S                    |
| 14      | EI-388090J  | IC CXD1125Q                    |
| 15      | EI-382251J  | IC LC3517BS-15                 |
| 16      | EI-394933J  | IC UPD7521A FXCD2 200          |
| 17      | EI-390149J  | OSC CE CST4.23GMW 4.230MHZ     |
| 18      | EI-381138J  | OSC X'TAL HC-49/U 16934.400KHZ |
| 19      | EM-389466J  | IND FL FIP8CYM7 CHARACTER      |
| 20      | ES-368603   | SW LEAF MSW-1585               |
| 21      | ES-393376J  | SW LEAF SPB22 01-1             |
| 22      | ES-394818J  | SW TACT SCR-123HS T05          |
| 23      | ET-360399   | TR DTC114TS                    |
| 24      | ET-354371   | TR DTC124ES                    |
| 25      | ET-373392   | TR DTC124XS                    |
| 26      | ET-363899   | TR 2SA1317 S.T.U               |
| 27      | ET-394555J  | TR 2SA1515 Q.R                 |
| 28      | ET-394495J  | TR 2SA934 Q.R                  |
| 29      | ET-394919J  | TR 2SB1329 Q.R T05             |
| 30      | ET-394494J  | TR 2SC2060 Q.R F05             |
| 31      | ET-397160J  | TR 2SC3330 R.S.T.U.V           |
| 32      | ET-394554J  | TR 2SD1379                     |
| 33      | ET-394917J  | TR 2SD2005 Q.R T05             |
| 34      | ET-394916J  | TR 2SC2037 E.F T05             |
| 35      | EW-394419J  | WIRE ASSY P2059 12P            |
| 36      | MB-368590J1 | BELT LOADING                   |

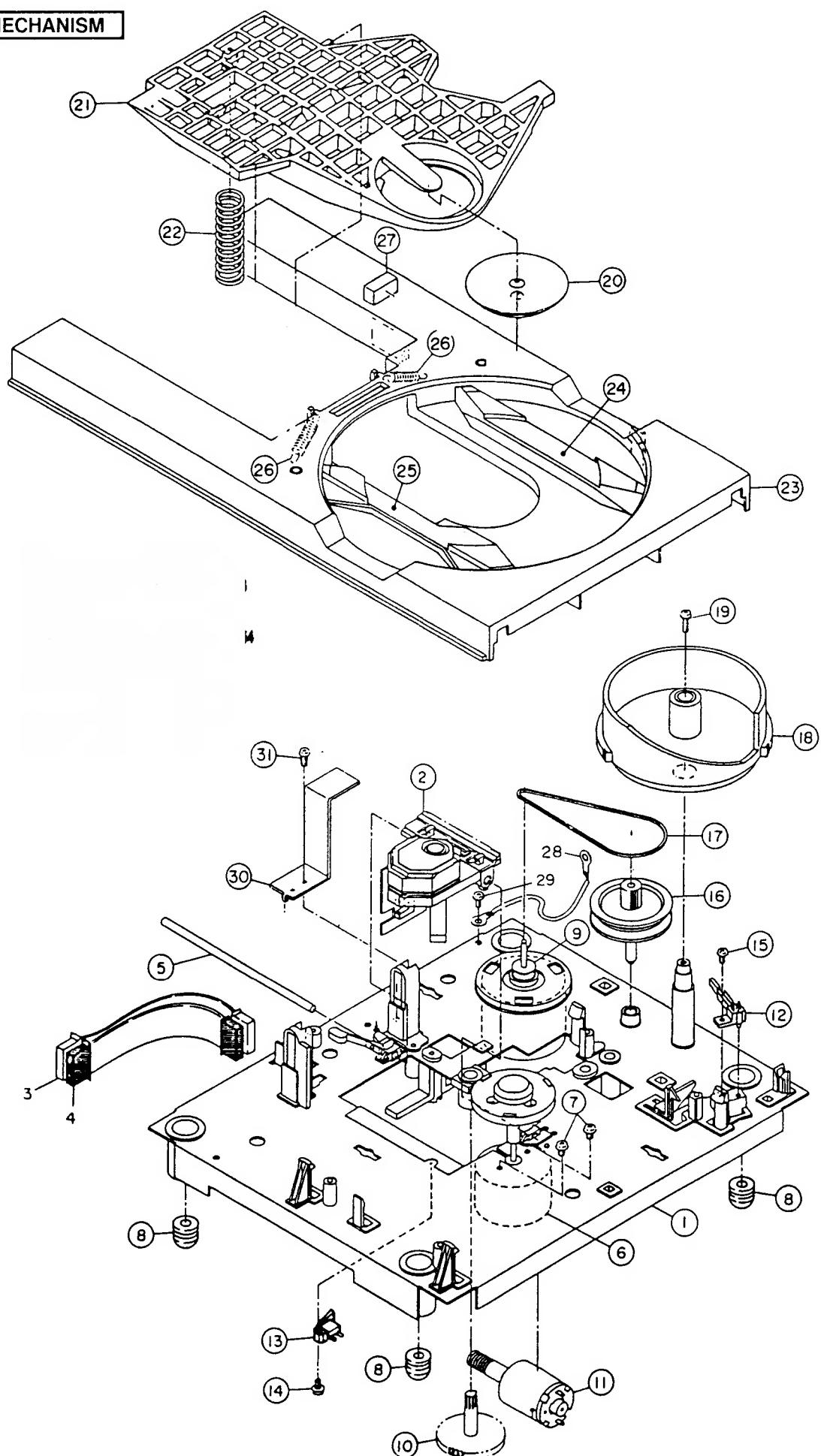
### 2. CD MECHANISM

| Ref.No. | Part No.    | Description                |
|---------|-------------|----------------------------|
| 1       | MA-380689J  | CHASSIS MECHA OUTSERT PART |
| 2       | *BO-394728J | PICK UP KSS-210A           |
| 5       | MS-368348   | SHAFT                      |
| 6       | BM-B372237  | SC MOTOR SPINDLE PART      |
| 7       | ZS-367463   | PAN20X025STL CMT           |
| 8       | MB-368350   | CUSHION RUBBER             |
| 9       | BM-B328441  | SC MOTOR LOADING PART      |
| 10      | MZ-368349   | GEAR WORM WHEEL            |
| 11      | BM-B371552  | SC MOTOR SLIDE PART        |
| 12      | ES-368603   | SW LEAF MSW-1585           |
| 13      | ES-393376J  | SW LEAF SPF52 01-1         |
| 14      | ZS-536488   | B1D20X08STL CMT            |
| 15      | ZS-343082   | PT BR26X08STL CMT          |
| 16      | MR-374137J1 | PULLEY GEAR                |
| 17      | MB-368590J1 | BELT LOADING               |
| 18      | MZ-388217J  | CAM GEAR LOADING           |
| 19      | ZS-365391   | PT BR30X08STL CMT C080     |
| 20      | MZ-368347   | CLAMPER                    |
| 21      | SZ-374136J1 | HOLDER CLAMPER             |
| 22      | ZG-368591J1 | SP PUSH CLAMP              |
| 23      | SC-382692J3 | DISK TRAY S PART           |
| 24      | MZ-382686J1 | HOLDER DISC S-(R)          |
| 25      | MZ-382687J1 | HOLDER DISC S-(L)          |
| 26      | ZG-368592   | SP PULL DISK HOLD          |
| 27      | MZ-377975   | STOPPER RUBBER             |
| 30      | MZ-378828J  | ANGLE TRAY                 |
| 31      | ZS-432843   | PAN26X04STL CMT            |

### NOTE:

Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with reference No.

**CD MECHANISM**



### 3. P.C BOARD

| Ref.No. | Part No.      | Description             |
|---------|---------------|-------------------------|
| 1       | BA-P2059A020A | PC (#) MAIN BLK CD-M600 |

PC (#) MAIN BLK CONSISTS OF FOLLOWING P.C BOARD.

- MAIN P.C BOARD
- FRONT P.C BOARD
- LED P.C BOARD

### 4. MAIN P.C BOARD

| Ref.No. | Part No.    | Description                    |
|---------|-------------|--------------------------------|
| D1      | *ED-389840J | D SILICON 1SR139-100HS F10     |
| D2      | *ED-389840J | D SILICON 1SR139-100HS F10     |
| D3      | *ED-389840J | D SILICON 1SR139-100HS F10     |
| D4      | *ED-389840J | D SILICON 1SR139-100HS F10     |
| D5      | ED-387783J  | D ZENER H HZS6C3L F05          |
| D6      | ED-387783J  | D ZENER H HZS6C3L F05          |
| D7      | ED-397071J  | D ZENER H HZS6B3 T26           |
| D8      | ED-387820J  | D ZENER H HZS9A2L F05          |
| D9      | ED-307572   | D SILICON H 1SS131             |
| D10     | ED-307572   | D SILICON H 1SS131             |
| D13     | ED-307572   | D SILICON H 1SS131             |
| D14     | ED-387783J  | D ZENER H HZS6C3L F05          |
| IC1     | EI-394933J  | IC UPD75212A FXCD2 200         |
| IC2     | EI-390120J  | IC CXA1082BS                   |
| IC3     | EI-390112J  | IC CXA1081S                    |
| IC4     | EI-388090J  | IC CXD1125Q                    |
| IC5     | EI-382251J  | IC LC3517BS-15                 |
| IC6     | EI-389264J  | IC BA6209N                     |
| J4      | EJ-394490J  | SOCKET OPTICAL GP1F32T         |
| R50     | ER-382474J  | R OMF H S10 FS 1/2W 1R2J       |
| TR1     | ET-394554J  | TR 2SD1379                     |
| TR2     | ET-394555J  | TR 2SA1515 Q,R                 |
| TR4     | ET-353899   | TR 2SA1317 S,T,U               |
| TR8     | ET-353899   | TR 2SA1317 S,T,U               |
| TR9     | ET-397160J  | TR 2SC3330 R,S,T,U,V           |
| TR10    | ET-394916J  | TR 2SD2037 E,F T05             |
| TR11    | ET-394495J  | TR 2SA934 Q,R                  |
| TR12    | ET-394916J  | TR 2SD2037 E,F T05             |
| TR13    | ET-394919J  | TR 2SB1329 Q,R T05             |
| TR14    | ET-394494J  | TR 2SC2060 Q,R F05             |
| TR15    | ET-394495J  | TR 2SA934 Q,R                  |
| TR16    | ET-394917J  | TR 2SD2005 Q,R T05             |
| TR17    | ET-394919J  | TR 2SB1329 Q,R T05             |
| TR18    | ET-397160J  | TR 2SC3330 R,S,T,U,V           |
| TR19    | ET-397160J  | TR 2SC3330 R,S,T,U,V           |
| TR20    | ET-397160J  | TR 2SC3330 R,S,T,U,V           |
| TR21    | ET-397160J  | TR 2SC3330 R,S,T,U,V           |
| TR22    | ET-373392   | TR DTC124XS                    |
| TR23    | ET-373392   | TR DTC124XS                    |
| TR24    | ET-354371   | TR DTC124ES                    |
| TR25    | ET-360399   | TR DTC114TS                    |
| TR26    | ET-360399   | TR DTC114TS                    |
| TR27    | ET-360399   | TR DTC114TS                    |
| TR28    | ET-373392   | TR DTC124XS                    |
| TR29    | ET-373392   | TR DTC124XS                    |
| TR30    | ET-373392   | TR DTC124XS                    |
| TR31    | ET-373392   | TR DTC124XS                    |
| VR1     | EV-393741J  | R S-FIX H T05 RH064JC 0.3W 102 |
| VR2     | EV-390872J1 | R S-FIX H T05 RH0638C 0.1W 223 |
| VR3     | EV-390872J1 | R S-FIX H T05 RH0638C 0.1W 223 |
| VR4     | EV-390872J1 | R S-FIX H T05 RH0638C 0.1W 223 |
| VR5     | EV-390873J1 | R S-FIX H T05 RH0638C 0.1W 472 |
| X1      | EI-381139J  | OSC X*TAL HC-49/U 16934.400KHZ |
| X2      | EI-390149J  | OSC CE CST4.23MGW 4.230MHZ     |

### 5. FRONT P.C BOARD

| Ref.No. | Part No.   | Description               |
|---------|------------|---------------------------|
| D101    | ED-307572  | D SILICON H 1SS131        |
| D102    | ED-307572  | D SILICON H 1SS131        |
| D103    | ED-307572  | D SILICON H 1SS131        |
| IN1     | EM-389466J | IND FL FIP8CYM7 CHARACTER |
| SW1     | ES-394818J | SW TACT SOR-123HS T05     |
| SW2     | ES-394818J | SW TACT SOR-123HS T05     |
| SW3     | ES-394818J | SW TACT SOR-123HS T05     |
| SW4     | ES-394818J | SW TACT SOR-123HS T05     |
| SW5     | ES-394818J | SW TACT SOR-123HS T05     |
| SW6     | ES-394818J | SW TACT SOR-123HS T05     |

### 6. LED P.C BOARD

| Ref.No. | Part No.   | Description          |
|---------|------------|----------------------|
| D201    | ED-394416J | D LED SLV-31VT3F RED |
| D202    | ED-394416J | D LED SLV-31VT3F RED |
| D203    | ED-394416J | D LED SLV-31VT3F RED |
| D204    | ED-394416J | D LED SLV-31VT3F RED |

### 7. FINAL ASSEMBLY

| Ref.No. | Part No.   | Description                   |
|---------|------------|-------------------------------|
| 1       | SP-394112M | PANEL FRONT                   |
| 2       | SA-394136M | CUSHION FOOT                  |
| 3       | SE-394190M | PLATE FOOT                    |
| 4       | ZW-394496J | CANOE CLIP NO.74              |
| 5       | SE-394138M | FILTER FLD(CD)                |
| 6       | SE-394128M | WINDOW AT/CD                  |
| 7       | SE-394188M | DECORATION PLATE CENTER CD    |
| 8       | SK-394120M | BUTTON OPERATION              |
| 9       | SA-394127M | FOOT REAR                     |
| 10-A    | SP-394126M | PANEL REAR CD-M600(U)         |
| 10-B    | SP-394366M | PANEL REAR CD-M600(E)         |
| 11      | EW-394419J | WIRE ASSY P2059 12P           |
| 12      | SE-394119M | LENS OPTICAL                  |
| 13      | SE-394121M | REFLECTOR OPTICAL             |
| 14      | SP-394117M | PANEL TRAY                    |
| 15      | SZ-394118M | WINDOW TRAY                   |
| 16      | SP-394096M | COVER UPPER AT                |
| 17      | ZS-387983J | ST BID30X08STL BNI EARTH LOCK |
| 18      | ZS-331182  | BT BID30X08STL BNI            |
| 19      | ZS-394114M | SCREW GRADUATED               |
| 20      | ZS-378163  | SCREW GRADUATED               |

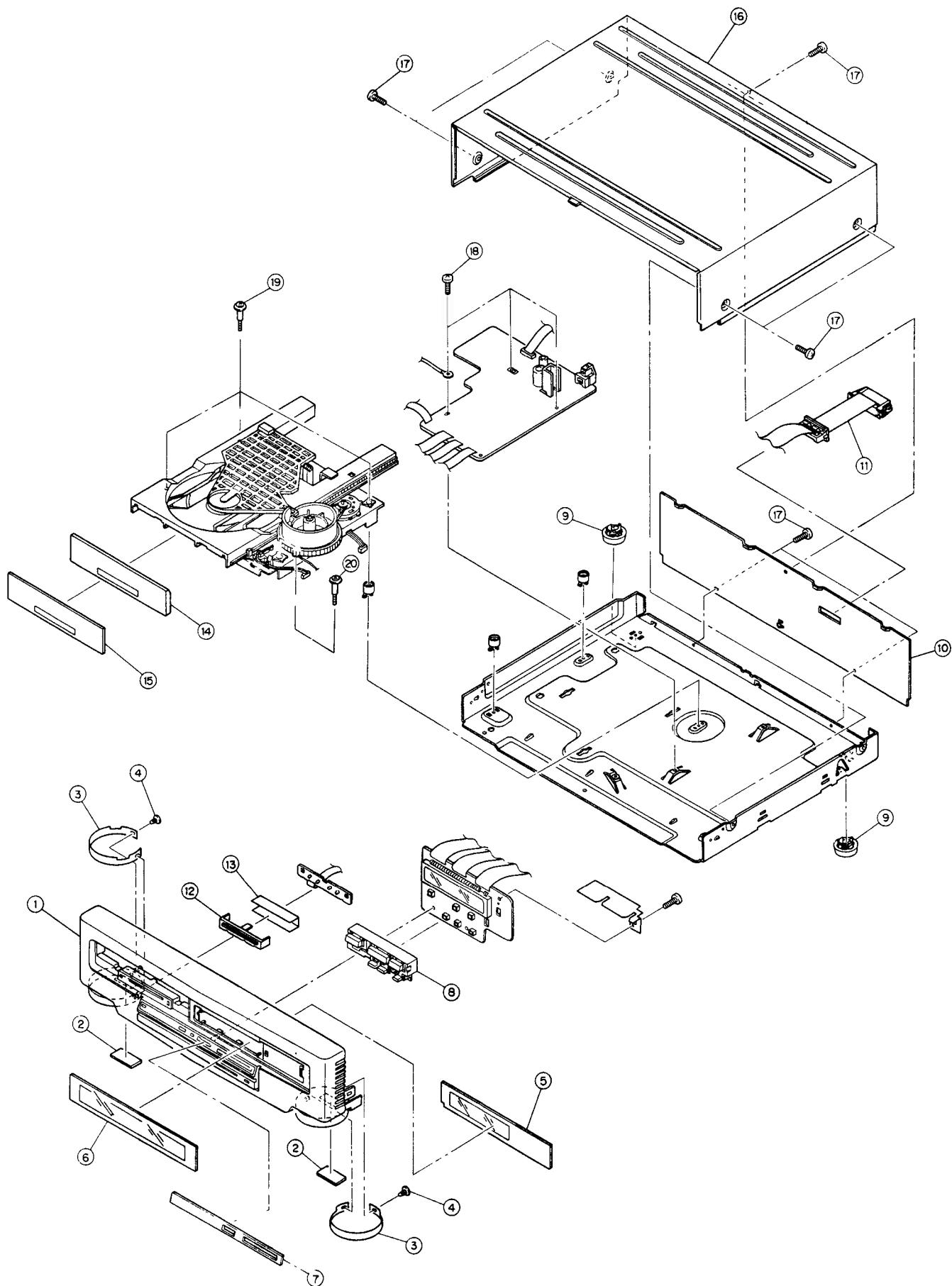
#### NOTE:

Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with reference No.

### 8. ACCESSORY

| Ref.No. | Part No.   | Description    |
|---------|------------|----------------|
| 1       | AX-385911J | CORD P2187-60A |

**FINAL ASSEMBLY**



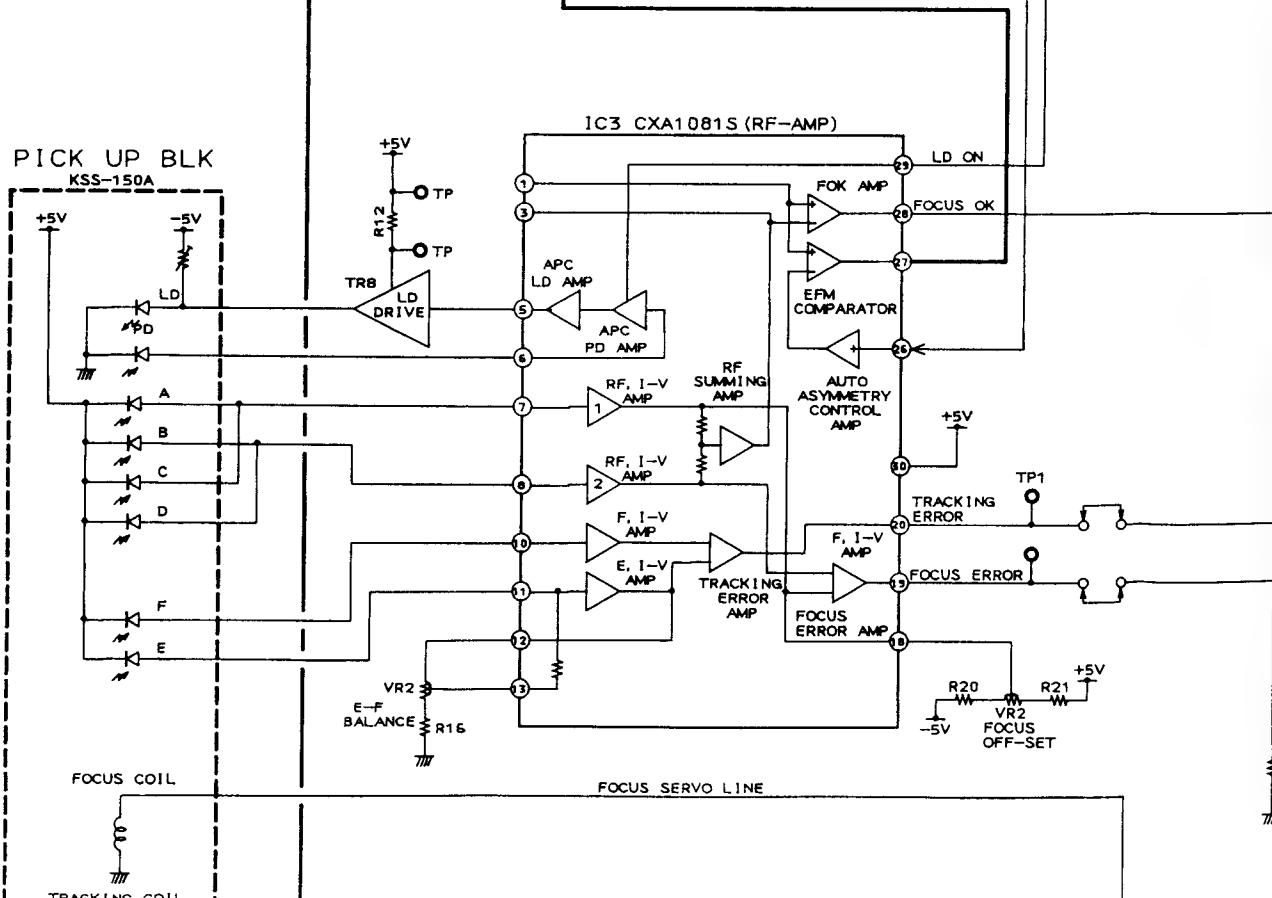
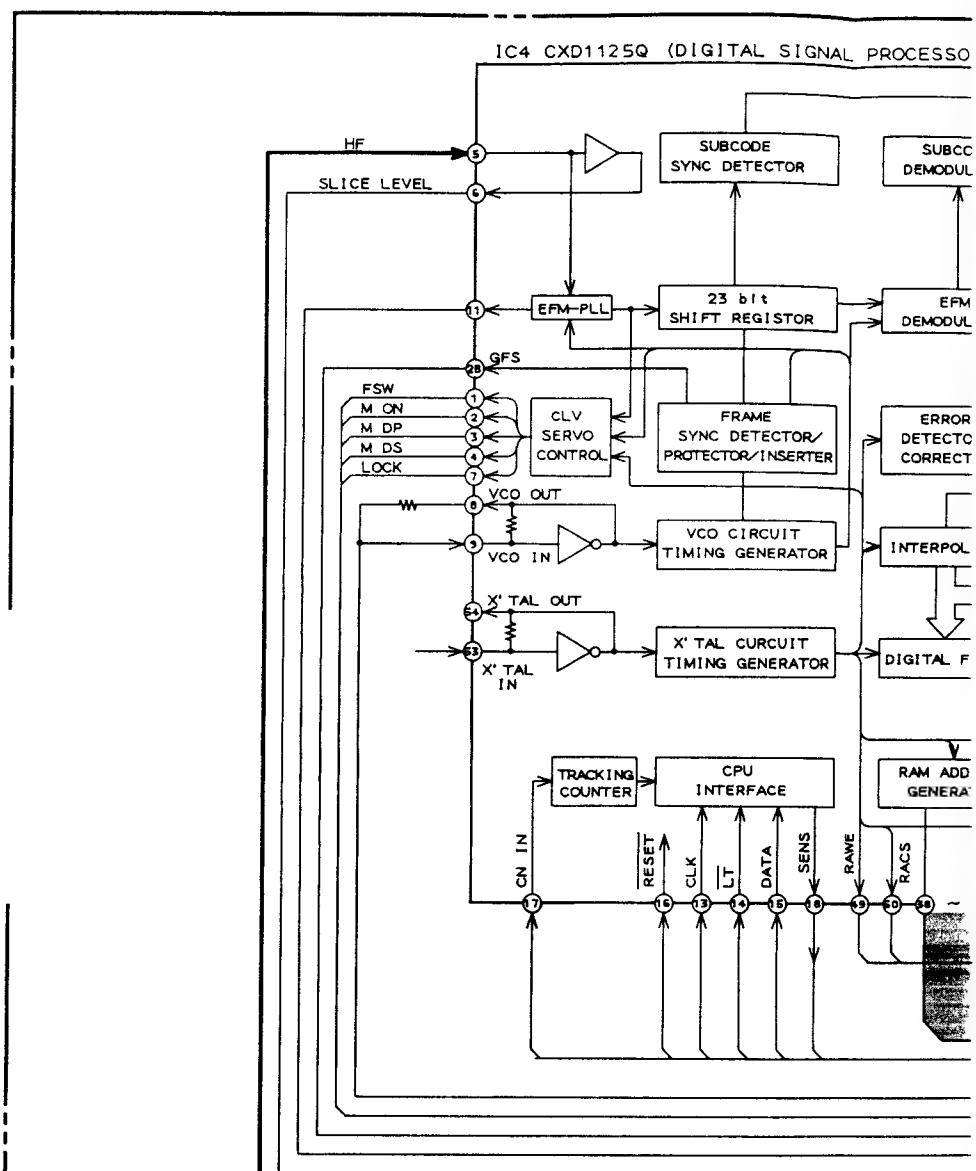
# **AKAI**

## **MODEL CD-M600**

### **SCHEMATIC DIAGRAMS AND PC BOARDS**

#### **TABLE OF CONTENTS**

|                                   |   |
|-----------------------------------|---|
| 1. BLOCK DIAGRAM .....            | 3 |
| 2. SCHEMATIC DIAGRAM .....        | 4 |
| 3. MAIN AND OTHER PC BOARDS ..... | 5 |
| 4. INFORMATION OF ICs .....       | 6 |

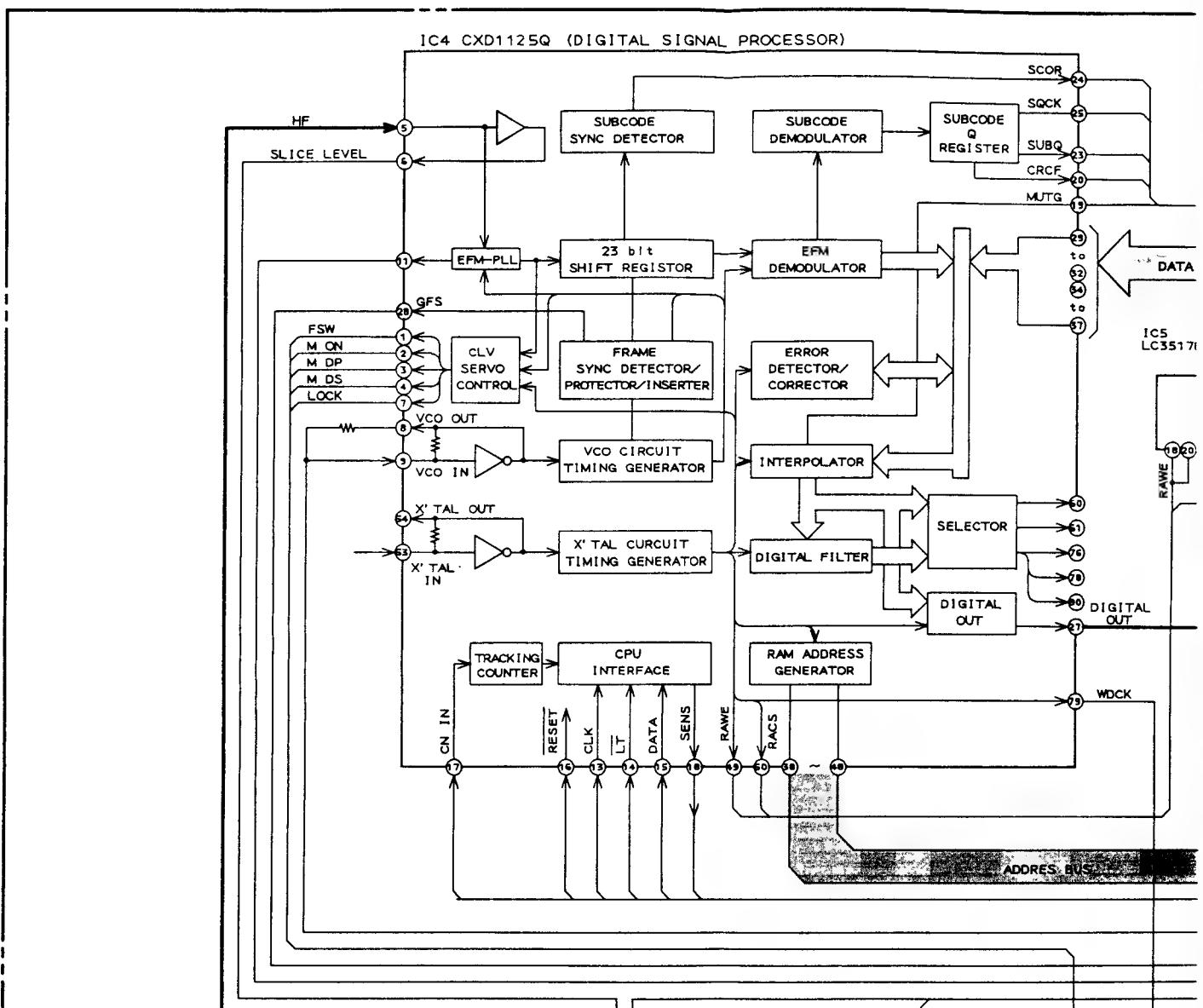


B

C

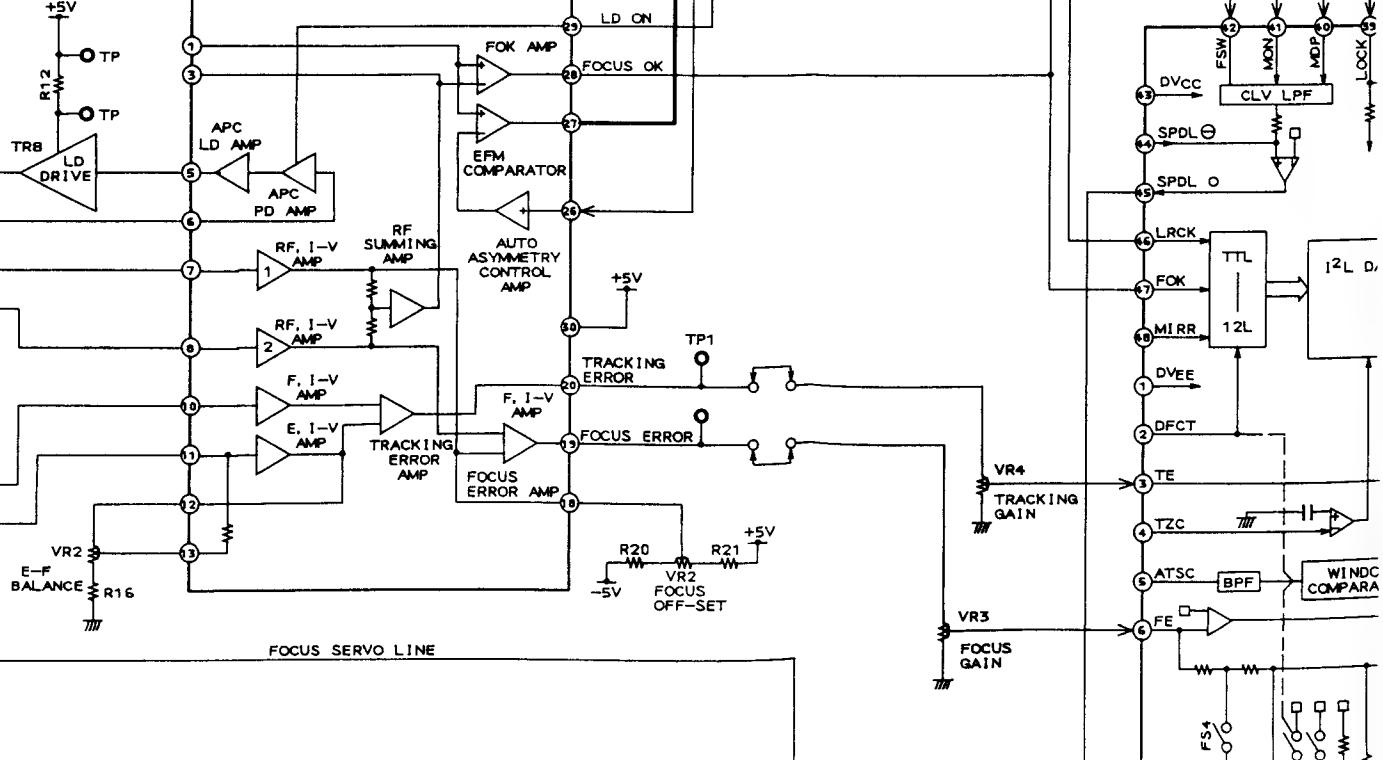
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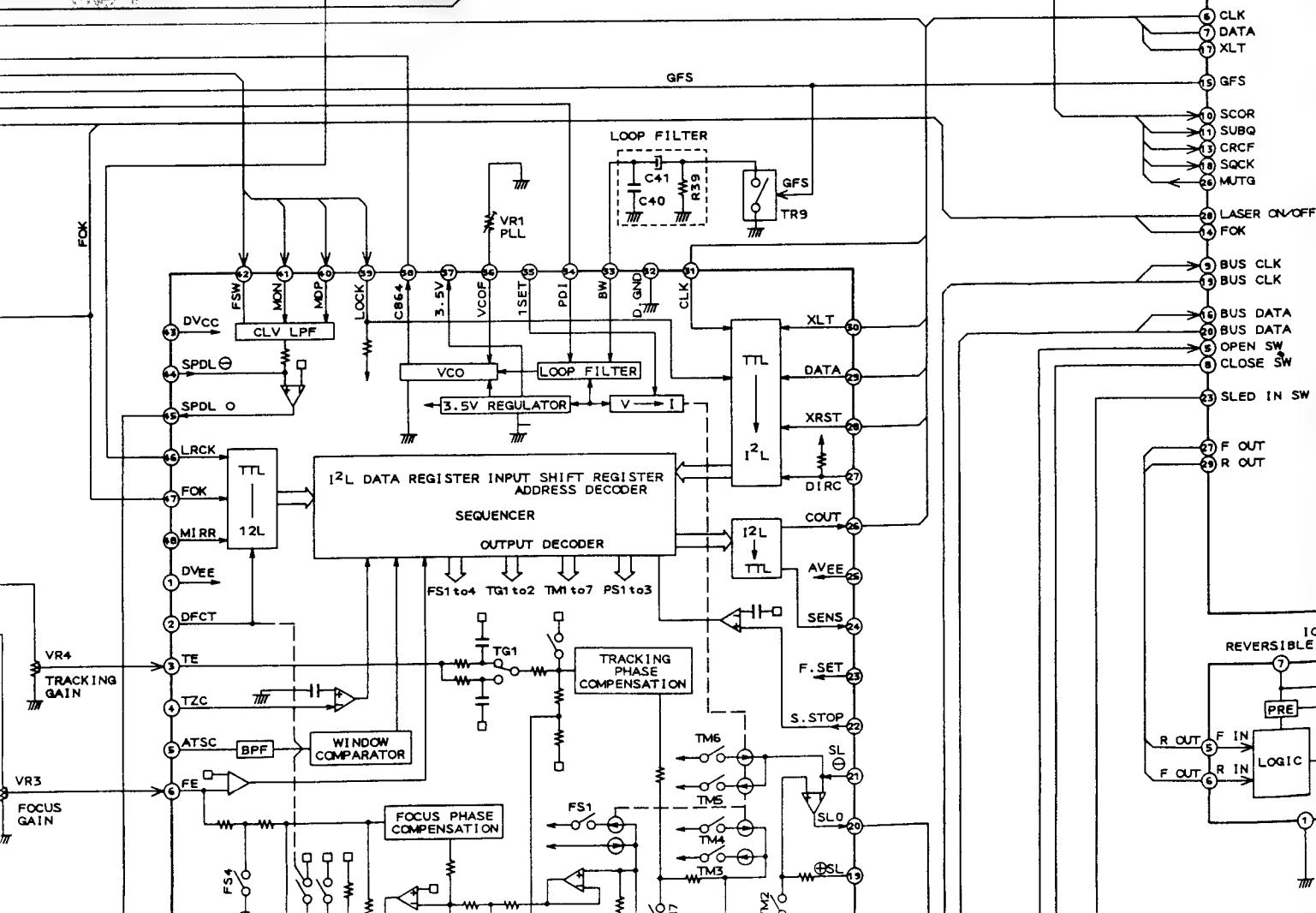
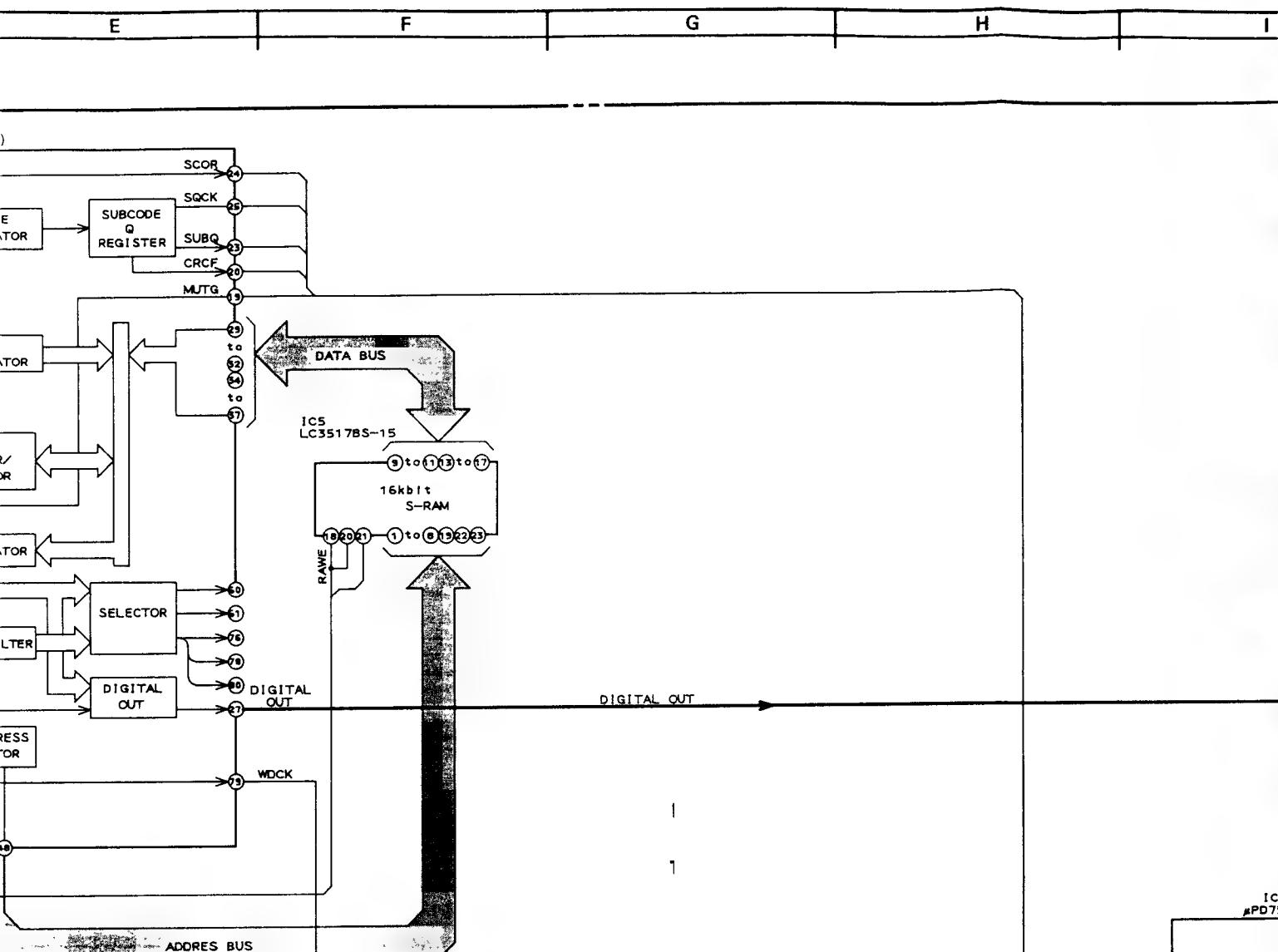
E



BLK

IC3 CXA1081S (RF-AMP)





H

I

J

K

1

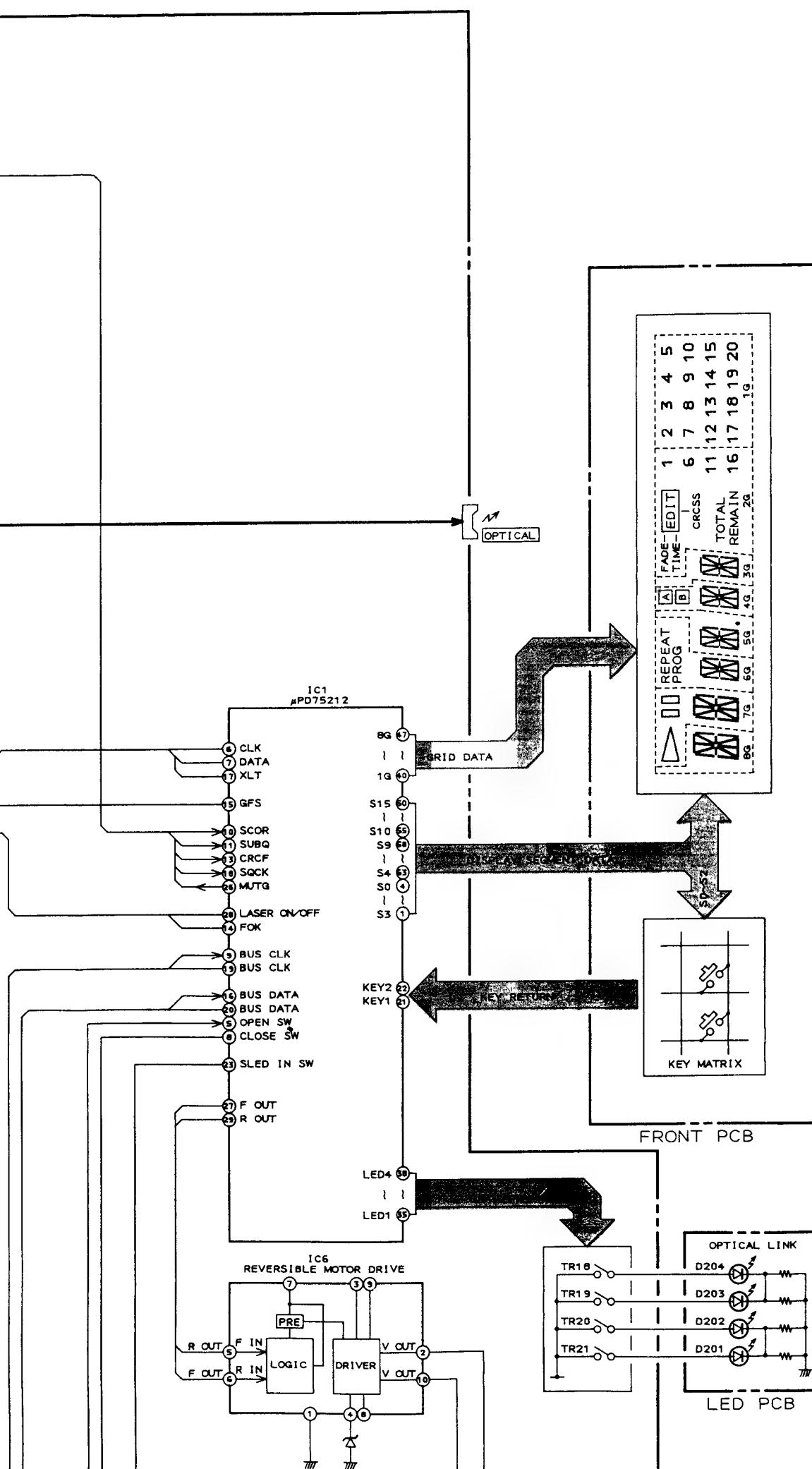
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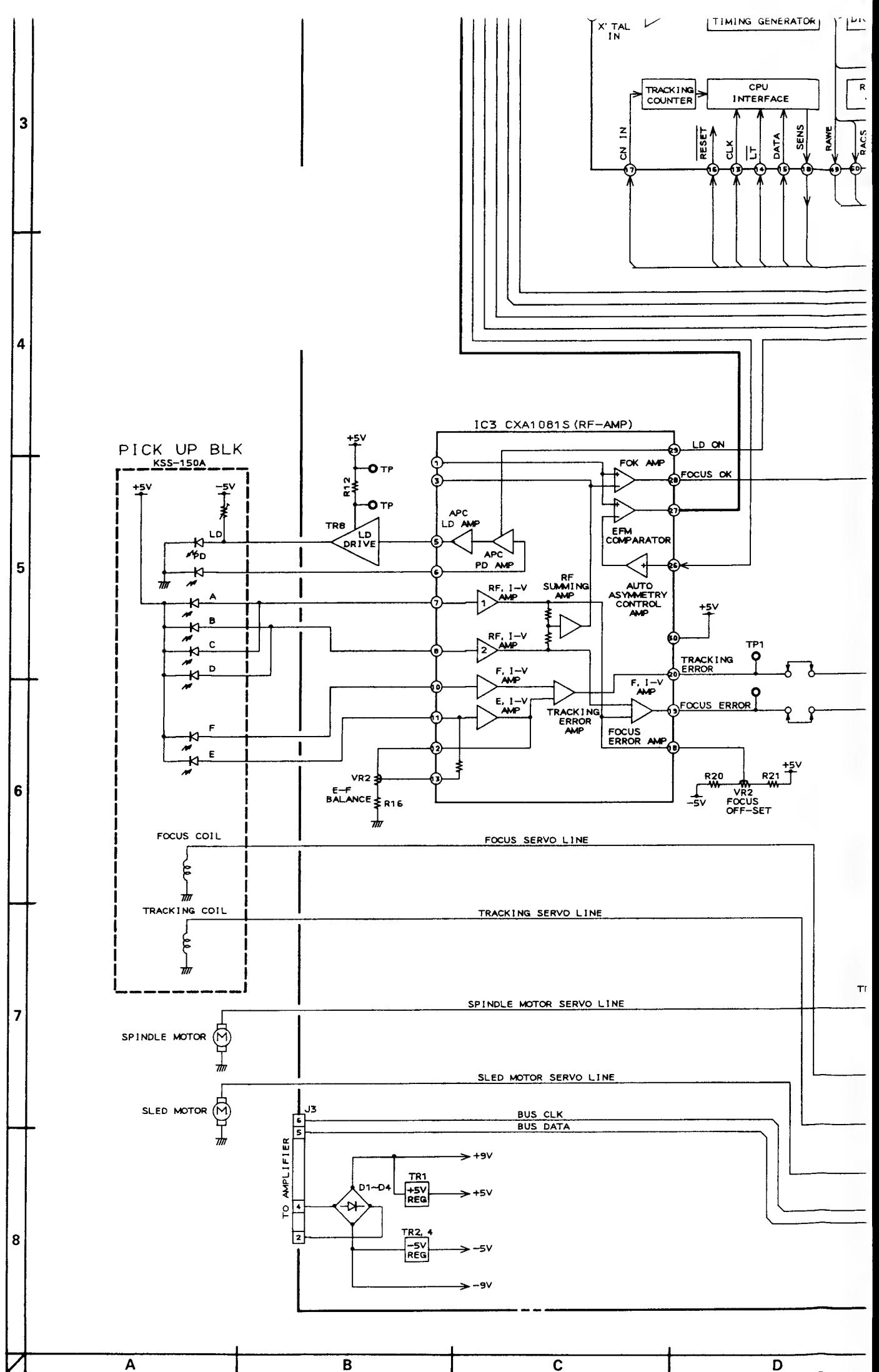
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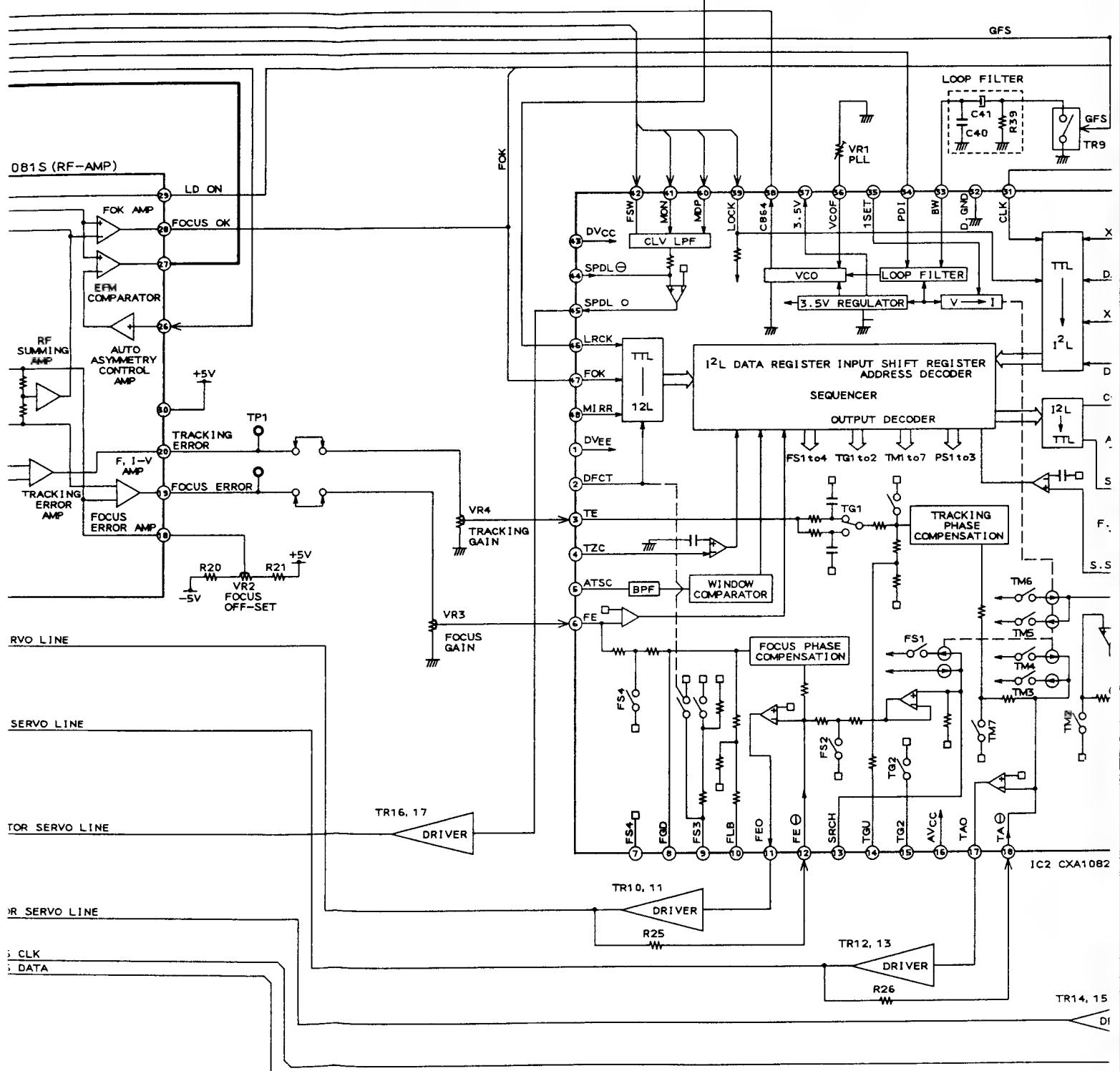
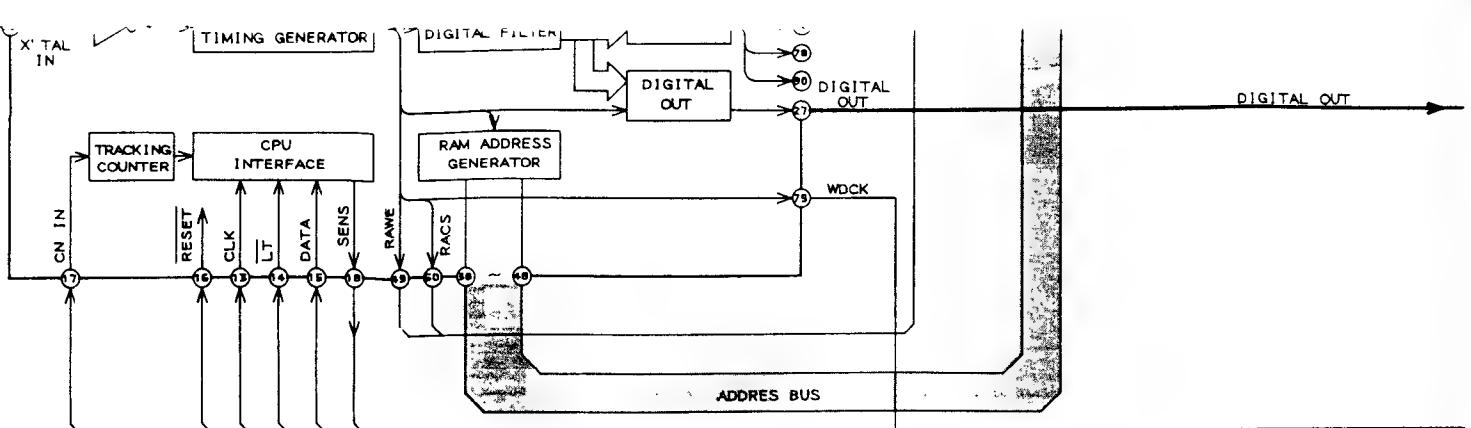
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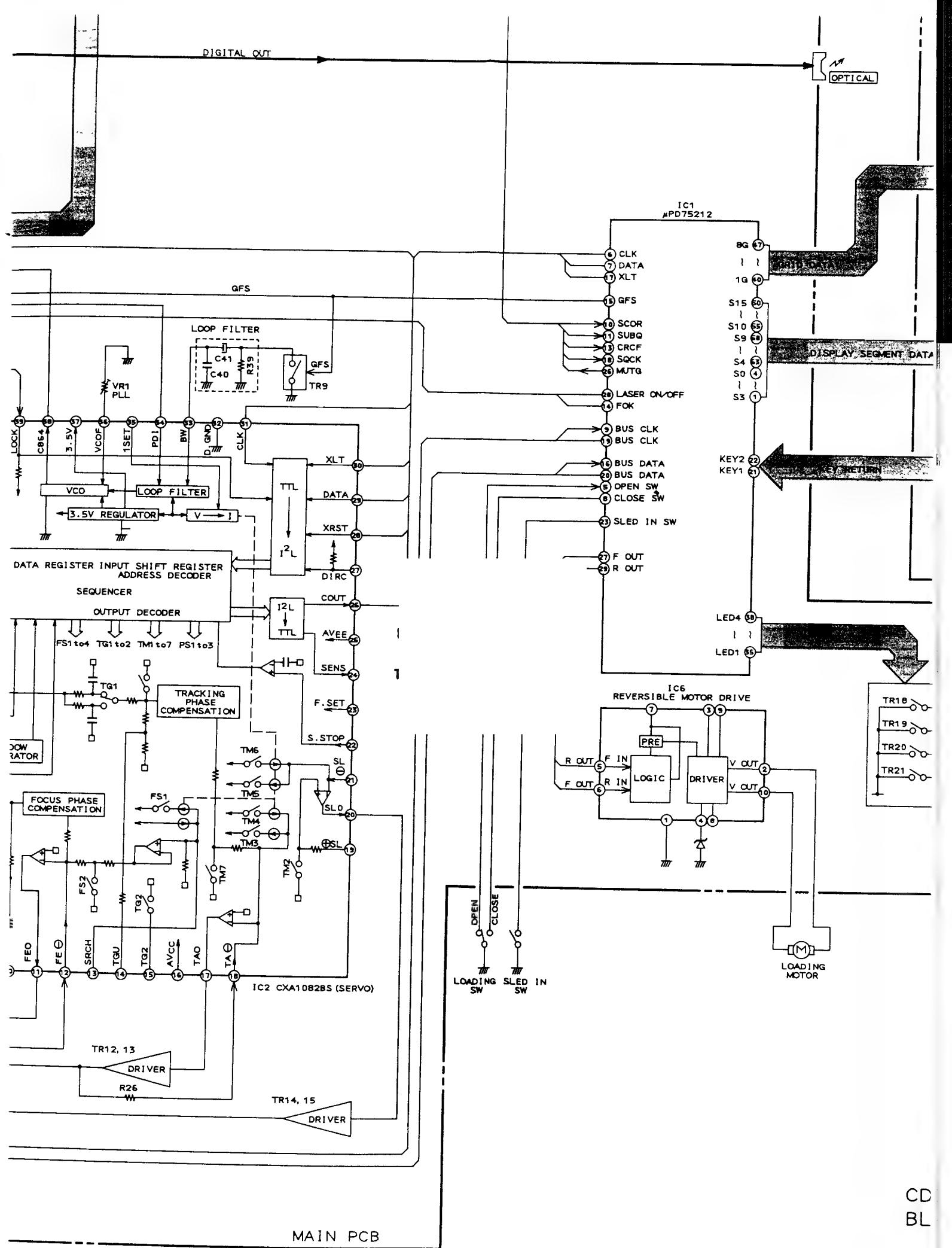
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MA



CD  
BL

## MAIN PCB

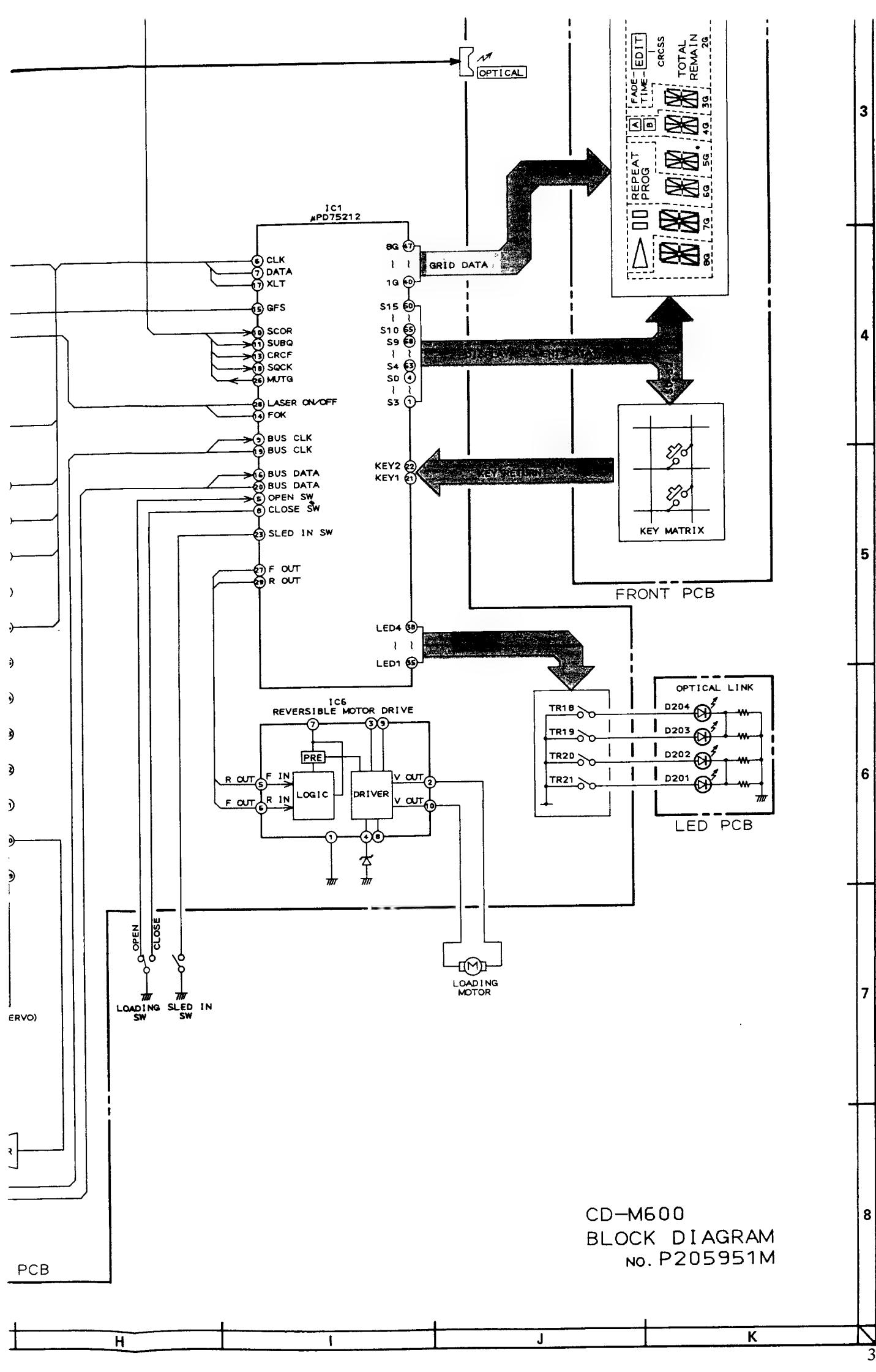
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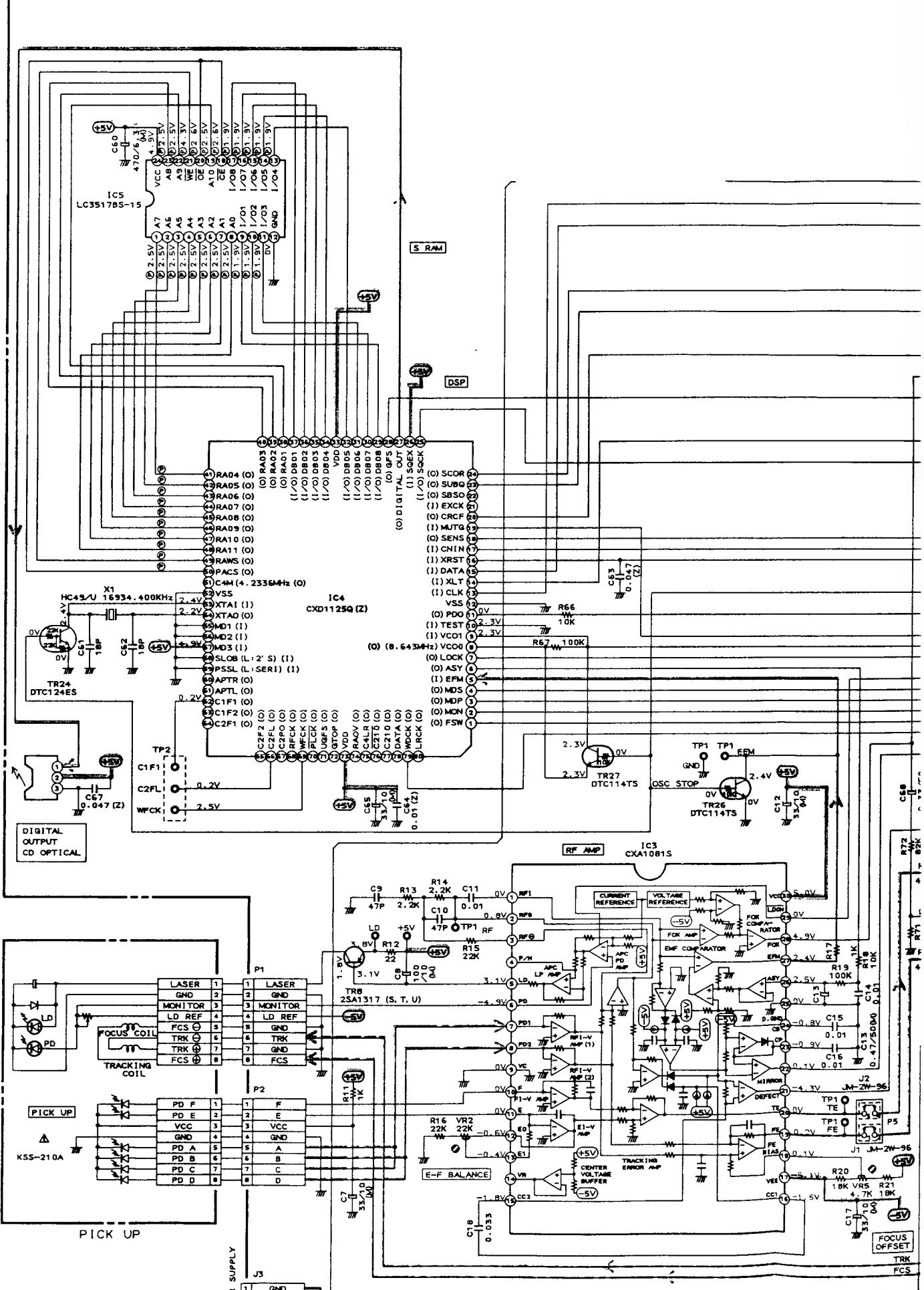
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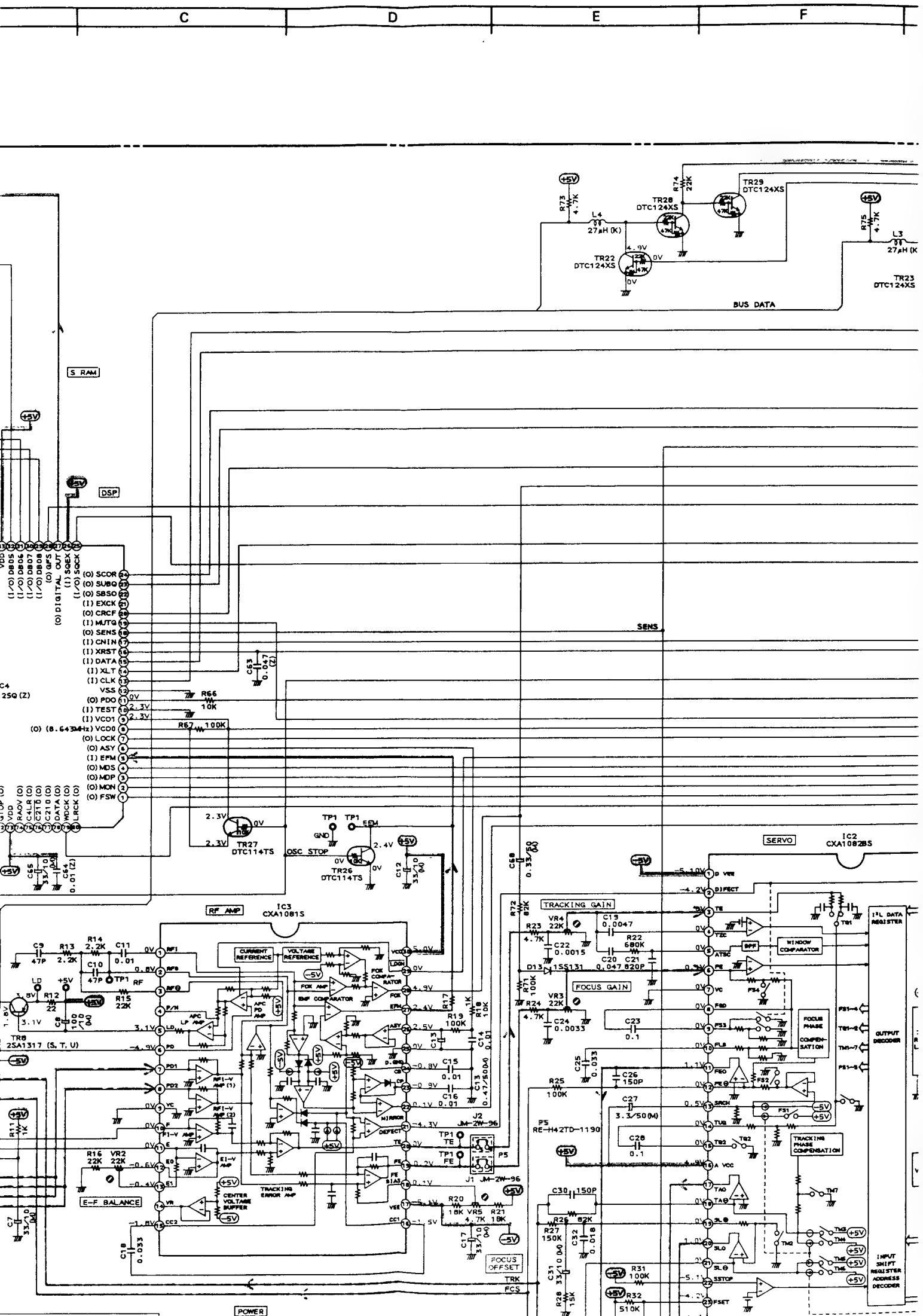
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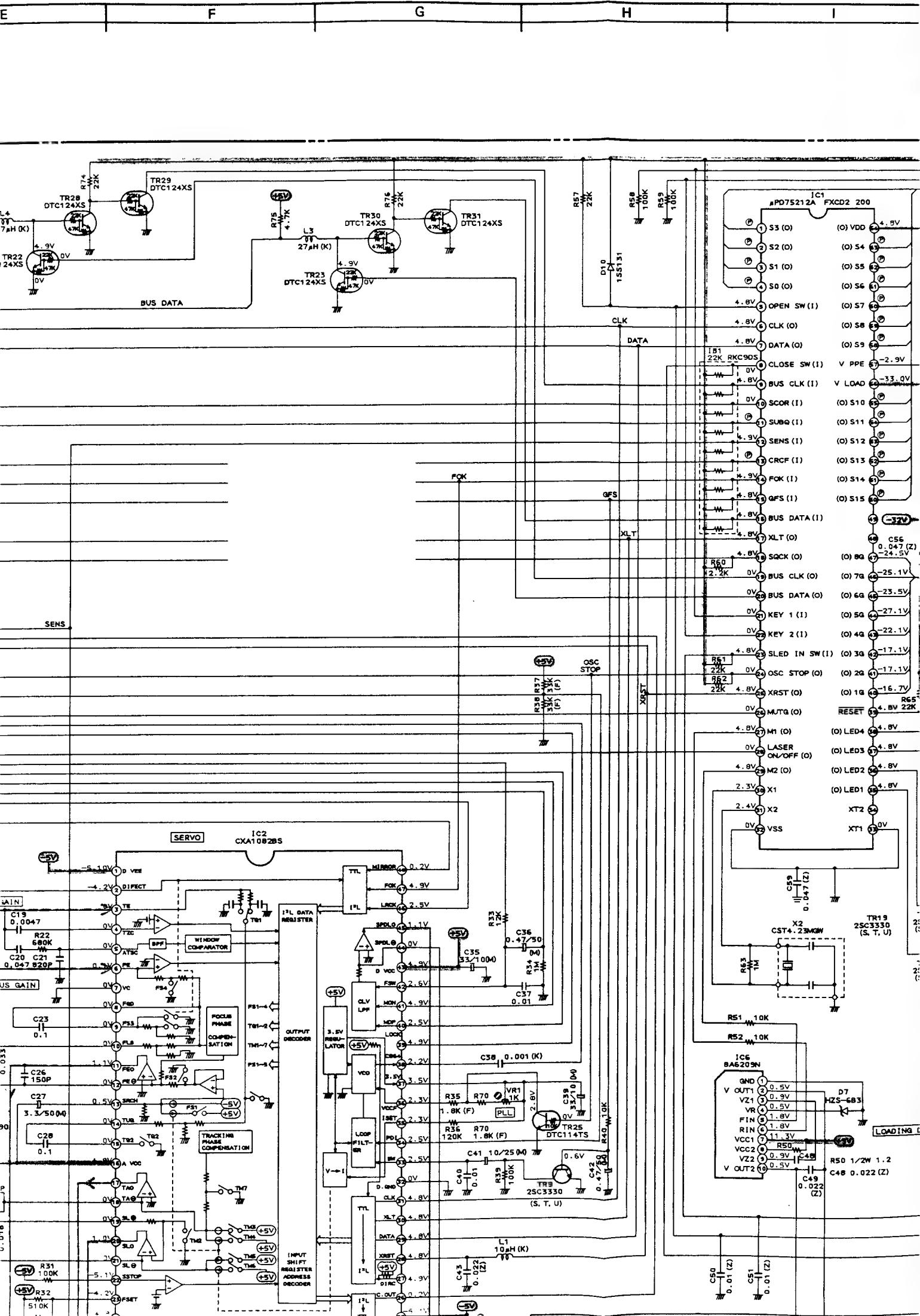
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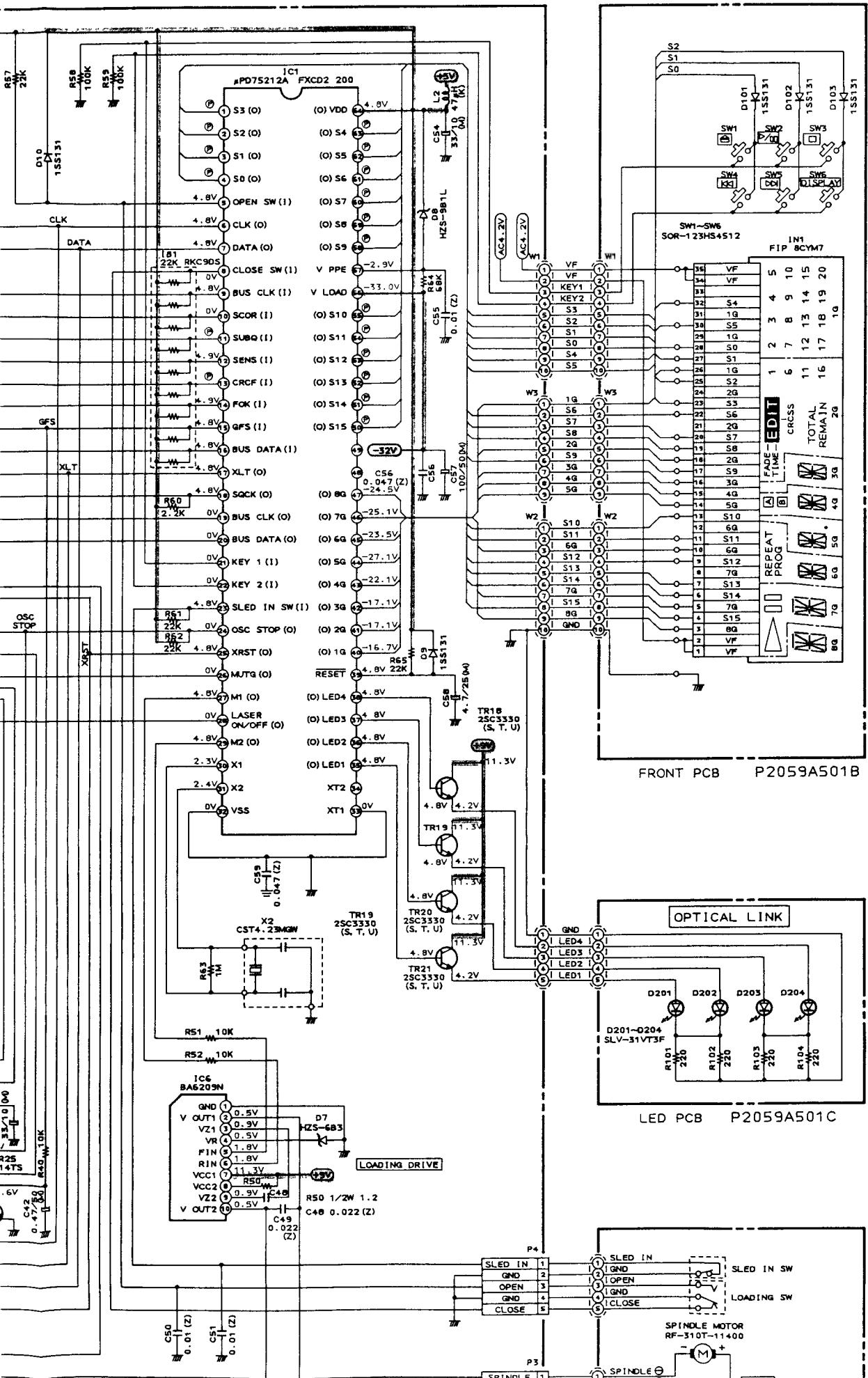
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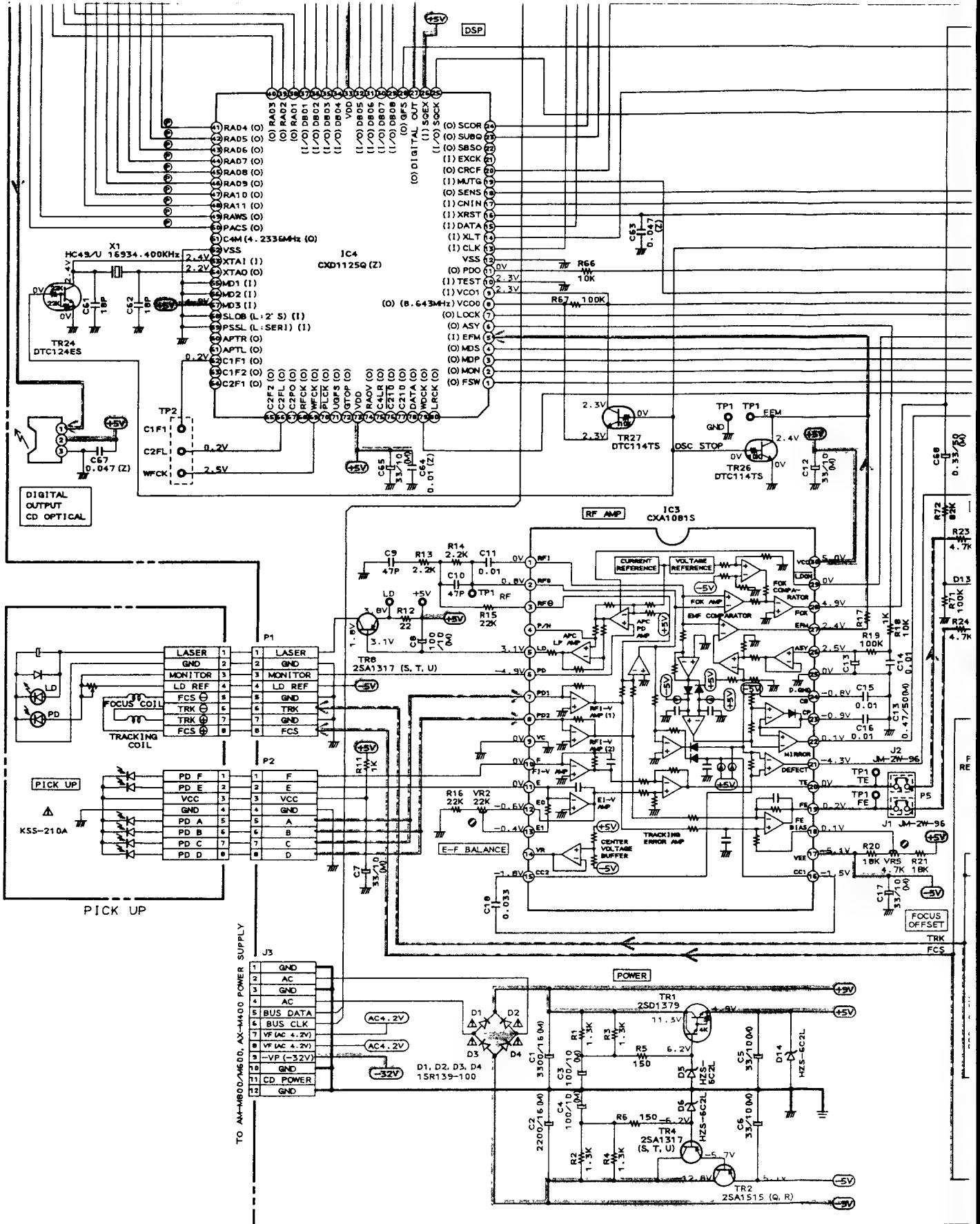


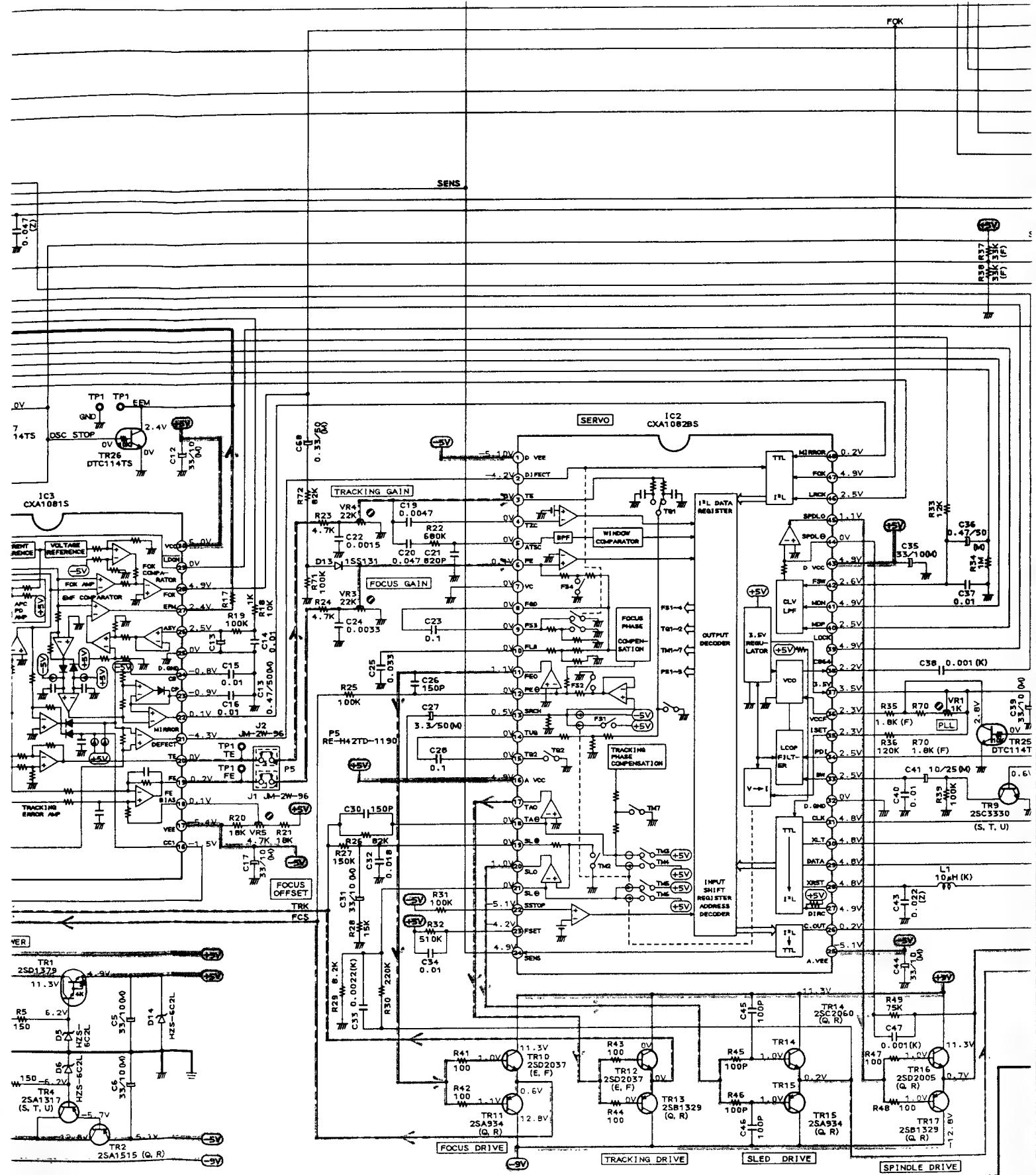












INDICATED VO

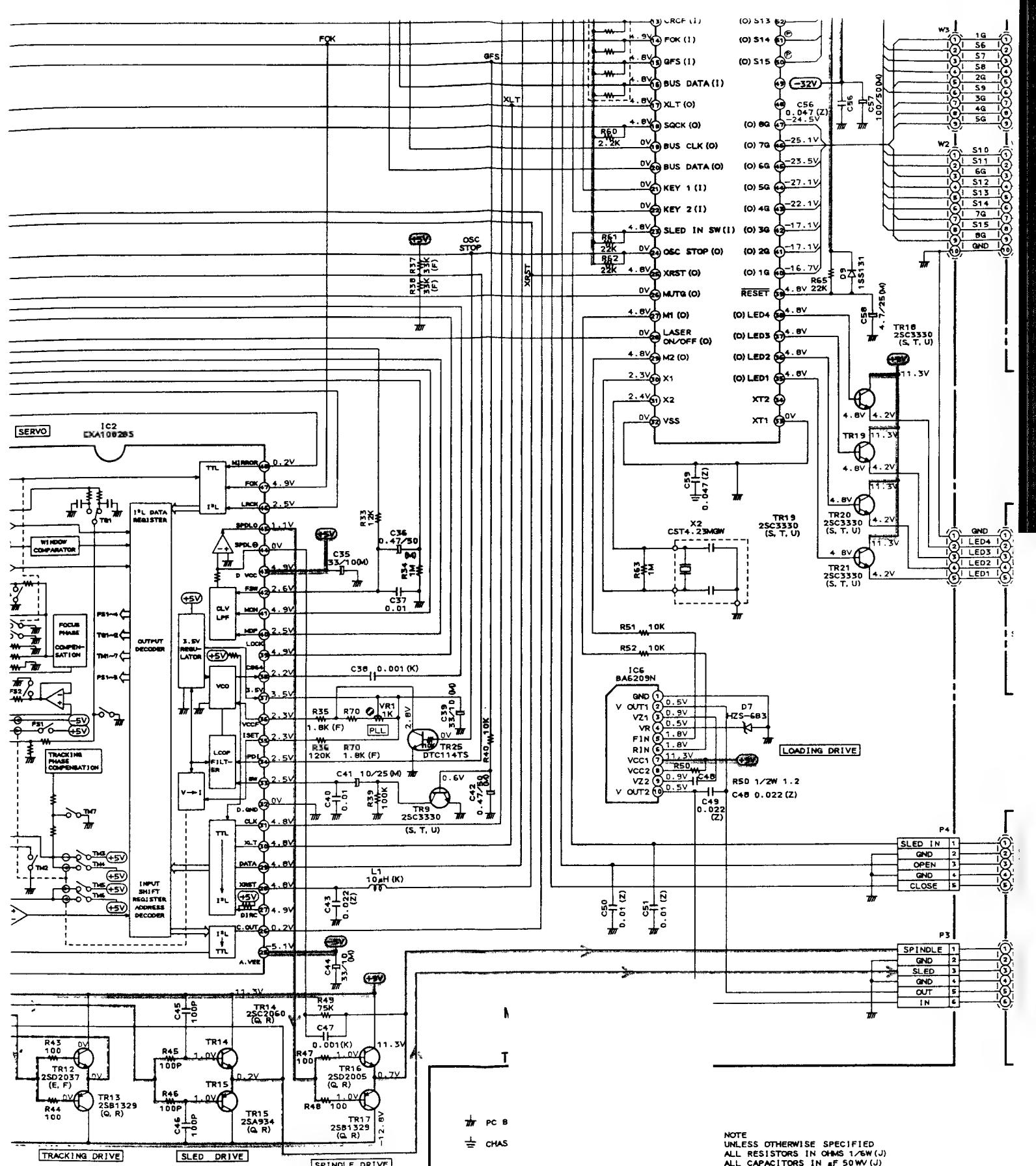
- (B) POWER SUPPLY LINE
- SIGNAL LINE
- FOCUS SERVO LINE
- TRACKING SERVO LINE
- SPINDLE MOTOR SERVO LINE
- SLIDE MOTOR SERVO LINE

D

E

8

G



————— 1B (POWER SUPPLY) LINE  
 ————— 1 SIGNAL LINE  
 ————— 1 FOCUS SERVO LINE  
 ————— 1 TRACKING SERVO LINE  
 ————— 1 SPINDLE MOTOR SERVO LINE  
 ————— 1 SLIDE MOTOR SERVO LINE

INDICATED VOLTAGES ARE MEASURED AT PLAY MODE.

NOTE  
 UNLESS OTHERWISE SPECIFIED  
 ALL RESISTORS IN OHMS 1/6W (J)  
 ALL CAPACITORS IN  $\mu$ F 50V (J)

WARNING: **A** AND **B** INDICATE SAFETY CRITICAL  
 COMPONENTS FOR CONTINUED SAFETY,  
 REPLACE SAFETY CRITICAL COMPONENTS  
 ONLY WITH MANUFACTURER'S RECOMMENDED  
 PARTS

AVERTISSEMENT: **A** ET **B** ILS INDICENT LES  
 COMPOSANTS CRITIQUES DE SÉCURITÉ,  
 POUR MAINTENIR LE DÉGRÉ DE SÉCURITÉ  
 DE L'APPAREIL, NE REMPLACER QUE DES  
 PIÈCES RECOMMANDÉES PAR LE FABRICANT

CD-  
SCH

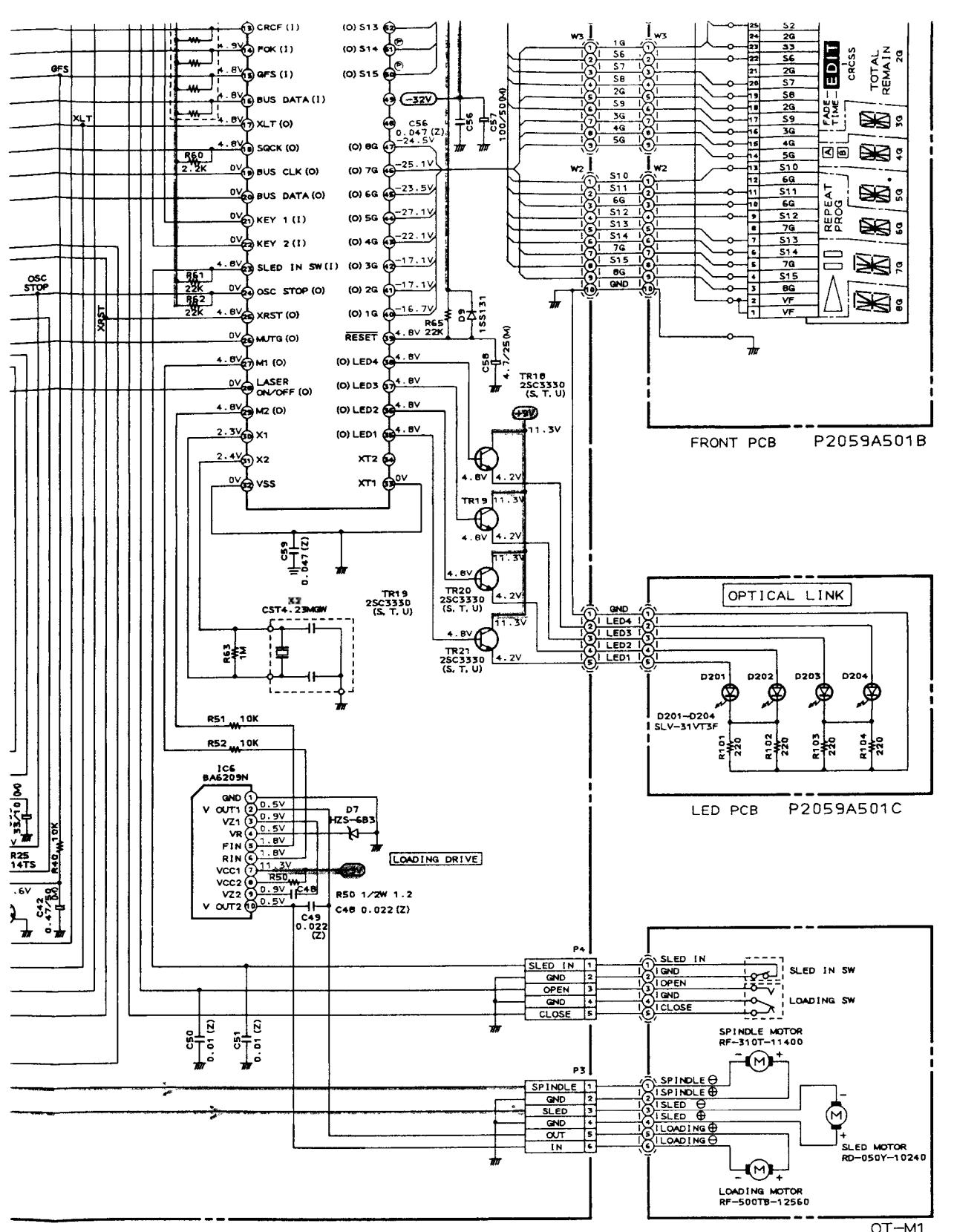
F

G

H

I

J



CD-M600  
SCHEMATIC DIAGRAM  
NO. P205901M

PC BOARD GND

CHASSIS GND

NOTE  
UNLESS OTHERWISE SPECIFIED  
ALL RESISTORS IN OHMS 1/6W (J)  
ALL CAPACITORS IN  $\mu$ F 50V (J)

WARNING: **Δ** AND **■** INDICATE SAFETY CRITICAL  
COMPONENTS FOR CONTINUED SAFETY,  
REPLACE SAFETY CRITICAL COMPONENTS  
ONLY WITH MANUFACTURER'S RECOMMENDED  
PARTS

AVERTISSEMENT: **Δ** ET **■** ILS INDICENT LES  
COMPONENTS CRITIQUES DE SÉCURITÉ.  
POUR MAINTENIR LE DÉGRÉ DE SÉCURITÉ  
DE L'APPAREIL, NE REMPLACER QUE DES  
PIÈCES RECOMMANDÉES PAR LE FABRICANT

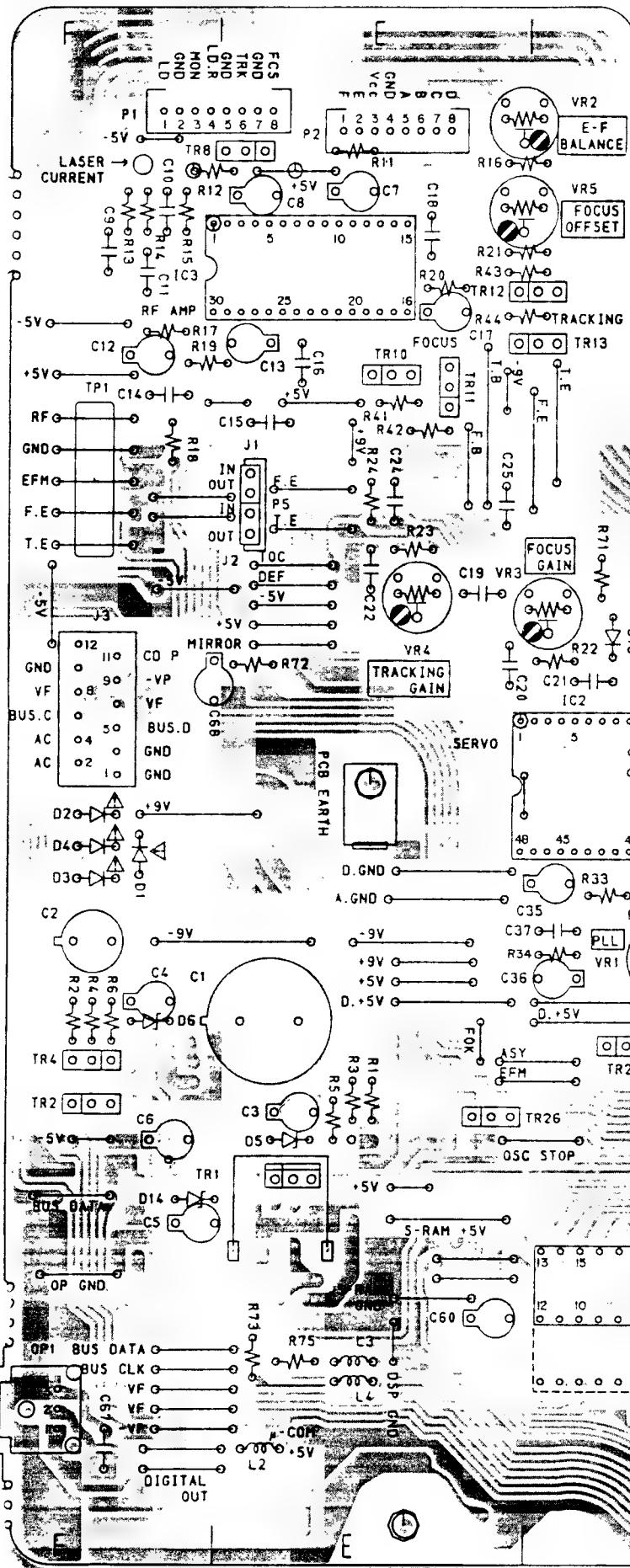
VOLTAGES ARE MEASURED AT PLAY MODE.

H

I

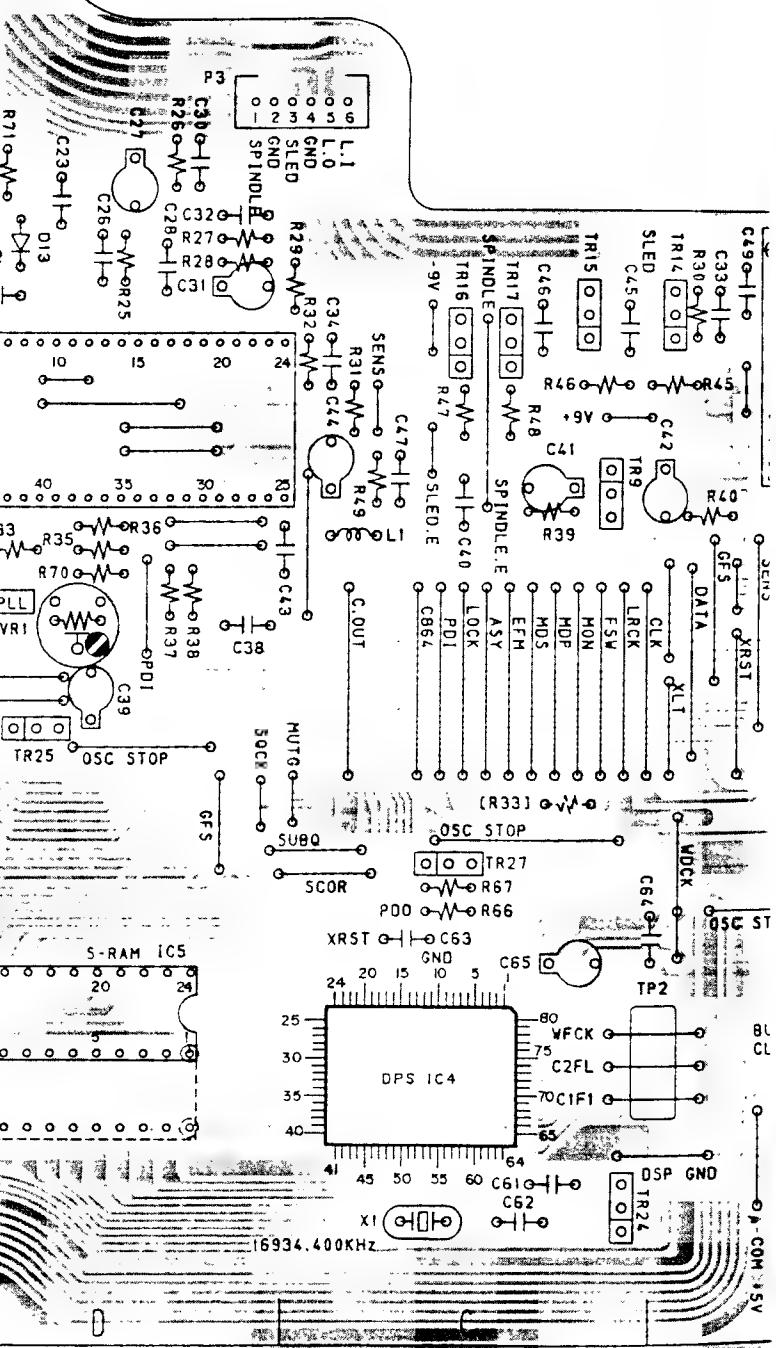
J

K



PRINCIPAL PARTS LOCATION

| ICS              | TRANSISTORS    |           |
|------------------|----------------|-----------|
| IC1.....A, B3, 4 | TR1.....E4     | TR21..... |
| IC2.....D3       | TR2.....F4     | TR22..... |
| IC3.....E1       | TR4.....F4     | TR23..... |
| IC4.....C5       | TR8.....E1     | TR24..... |
| IC5.....D4, 5    | TR9.....C3     | TR25..... |
| IC6.....B3       | TR10.....E2    | TR26..... |
| CONNECTORS       | TR11.....E2    | TR27..... |
| P1.....E, F1     | TR12.....D, E1 | TR28..... |
| P2.....E1        | TR13.....D, E2 | TR29..... |
| P3.....C, D2     | TR14.....B3    | TR30..... |
| P4.....A3        | TR15.....C3    |           |
| P5.....E2        | TR16.....C3    |           |
| J1.....E2        | TR17.....C3    |           |
| J2.....E2        | TR18.....A3    |           |
| J3.....F3        | TR19.....A3    |           |
|                  | TR20.....A3    |           |



MAIN PCB P2059A501A

PRINCIPAL PARTS LOCATION

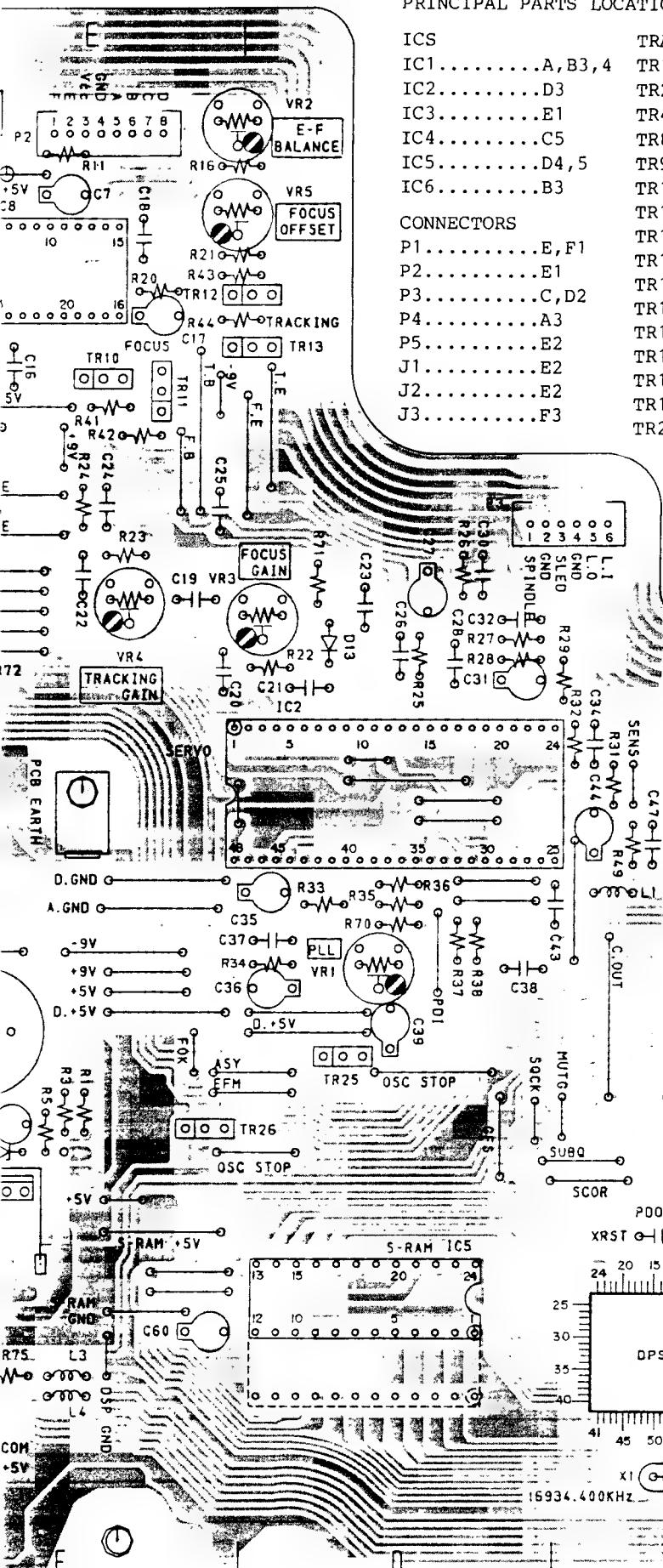
ICS

IC1.....A, B3, 4  
IC2.....D3  
IC3.....E1  
IC4.....C5  
IC5.....D4, 5  
IC6.....B3  
CONNECTORS  
P1.....E, F1  
P2.....E1  
P3.....C, D2  
P4.....A3  
P5.....E2  
J1.....E2  
J2.....E2  
J3.....F3  
J4.....A3

TRANSISTORS

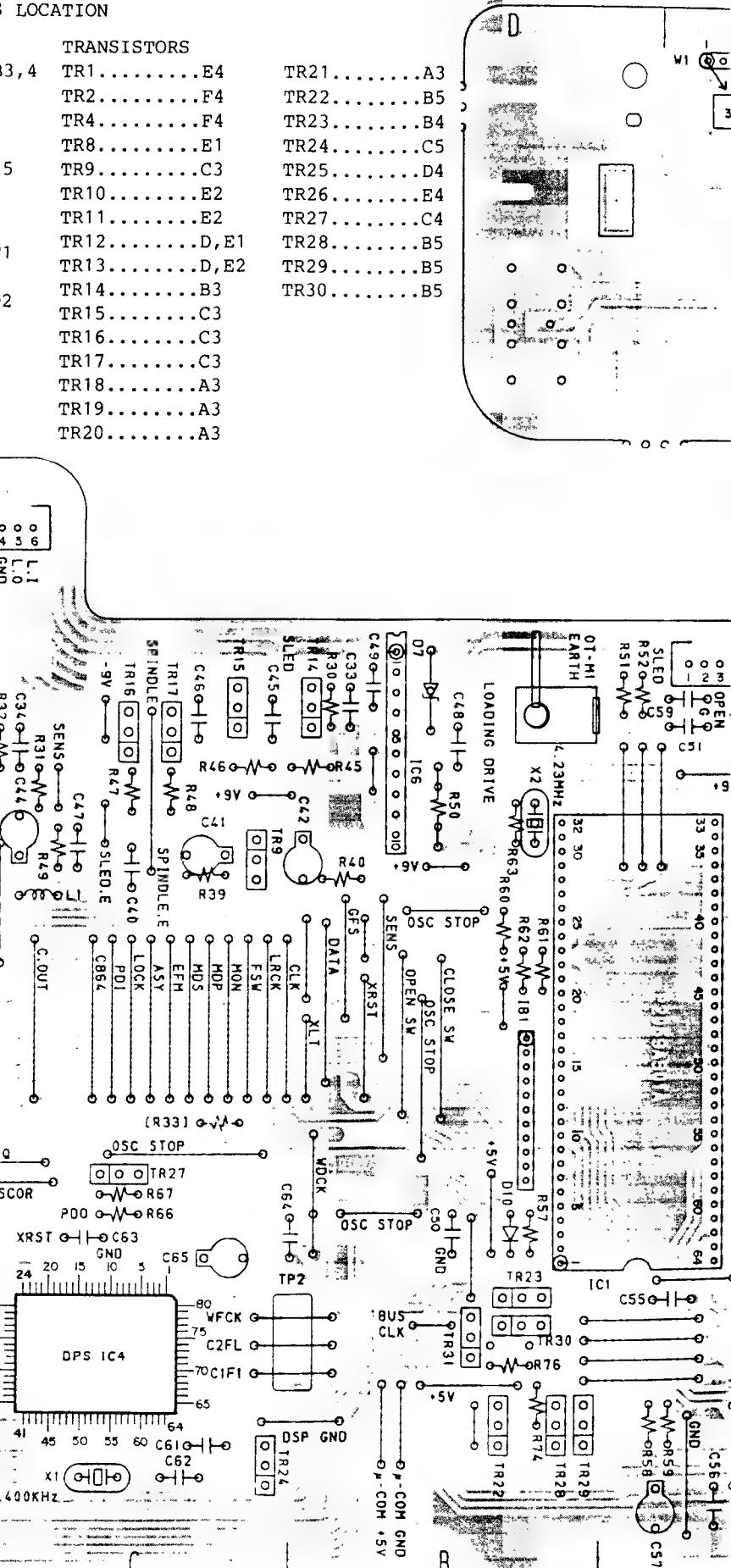
TR1.....E4  
TR2.....F4  
TR4.....F4  
TR8.....E1  
TR9.....C3  
TR10.....E2  
TR11.....E2  
TR12.....D, E1  
TR13.....D, E2  
TR14.....B3  
TR15.....C3  
TR16.....C3  
TR17.....C3  
TR18.....A3  
TR19.....A3  
TR20.....A3

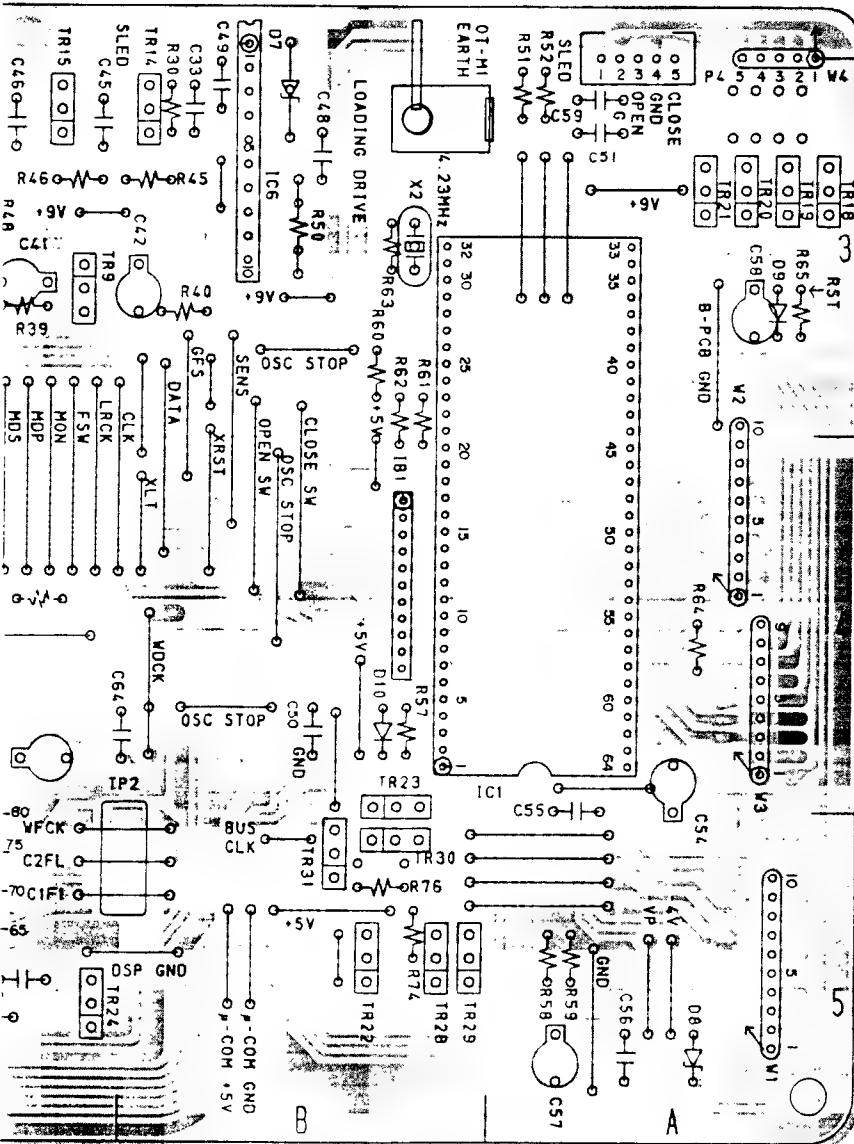
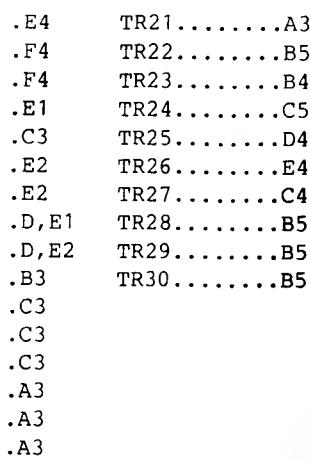
TR21.....A3  
TR22.....B5  
TR23.....B4  
TR24.....C5  
TR25.....D4  
TR26.....E4  
TR27.....C4  
TR28.....B5  
TR29.....B5  
TR30.....B5



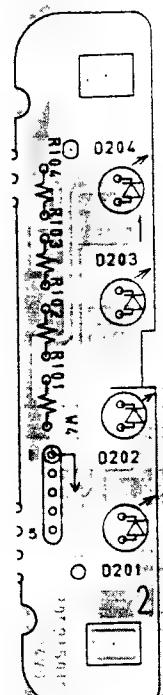
16934.400KHz

MAIN PCB P2059A501A





FRONT PCB P2059A50IB

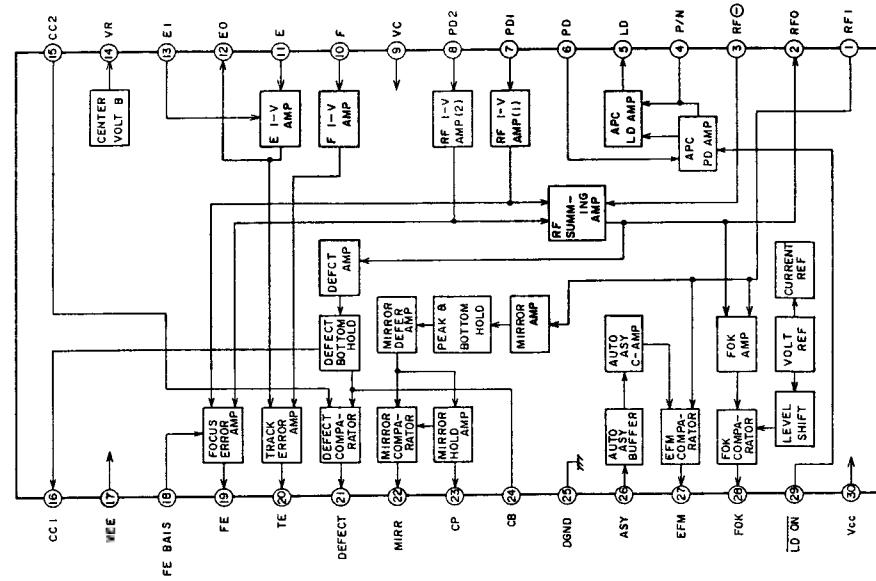


LED PCB  
P2059A50IC

**WARNING:  INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY,  
REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S  
RECOMMENDED PARTS**

**AVERTISSEMENT: AIL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ.  
POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL,  
NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT**

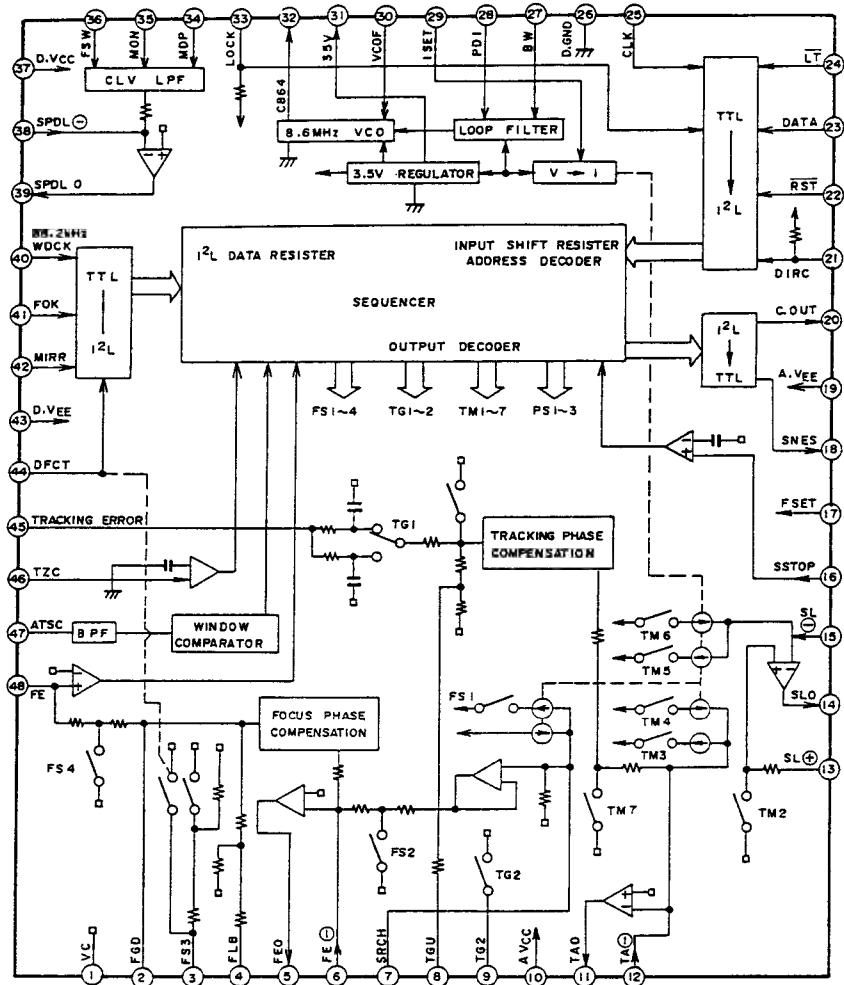
CXA1081 (RF AMPLIFIER)



CXA1081 (RF AMPLIFIER)

| PIN NO. | SYMBOL  | I/O | FUNCTION                                 |
|---------|---------|-----|------------------------------------------|
| 1       | RF1     | I   | RF SIGNAL FROM SUMMING AMP               |
| 2       | RF0     | O   | RF SIGNAL OUT (EYE PATTERN CHECK POINT)  |
| 3       | RF0     | I   | FEED BACK TO SUMMING AMP                 |
| 4       | P/N     | —   | NC                                       |
| 5       | LD      | O   | AUTO POWER CONTROL OUT (TO LASER DIODE)  |
| 6       | PD      | I   | AUTO POWER CONTROL IN (FROM PILOT DIODE) |
| 7       | PDI     | I   | A+C SIGNAL RF I-V AMP IN                 |
| 8       | PD2     | I   | B+D SIGNAL RF I-V AMP IN                 |
| 9       | VC      | —   | GND                                      |
| 10      | F       | I   | TRACKING DIODE SIGNAL RF I-V AMP IN (F)  |
| 11      | E       | I   | TRACKING DIODE SIGNAL RF I-V AMP IN (E)  |
| 12      | E0      | O   | RF I-V AMP (E) OUT                       |
| 13      | E1      | I   | FEED BACK TO RF I-V AMP (E)              |
| 14      | VR      | —   | NC                                       |
| 15      | CC2     | I   | DEFECT BOTTOM HOLD IN                    |
| 16      | CC1     | O   | DEFECT BOTTOM HOLD OUT                   |
| 17      | VEE     | —   | —B                                       |
| 18      | F·EBIAS | I   | FOCUS OFF-SET VOLTAGE IN                 |
| 19      | FE      | O   | FOCUS ERROR OUT                          |
| 20      | TE      | O   | TRACKING ERROR OUT                       |
| 21      | DEFECT  | O   | DEFECT COMPALATOR OUT                    |
| 22      | MIRR    | O   | MIRROR COMPALATOR OUT                    |
| 23      | CP      | I   | CONNECT MIRROR HOLD CONDENSER            |
| 24      | CB      | I   | CONNECT BOTTOM HOLD CONDENSER            |
| 25      | DGND    | —   | GND                                      |
| 26      | ASY     | I   | AUTO ASYMMETRY SIGNAL IN                 |
| 27      | EFM     | O   | EFM COMPALATOR OUT                       |
| 28      | FOK     | O   | FOCUS OK COMPALATOR OUT                  |
| 29      | LDON    | I   | LASER DIODE ON/OFF CONTROL IN            |
| 30      | VCC     | —   | +B                                       |

CXA1082BS (SERVO SIGNAL PROCESSOR)

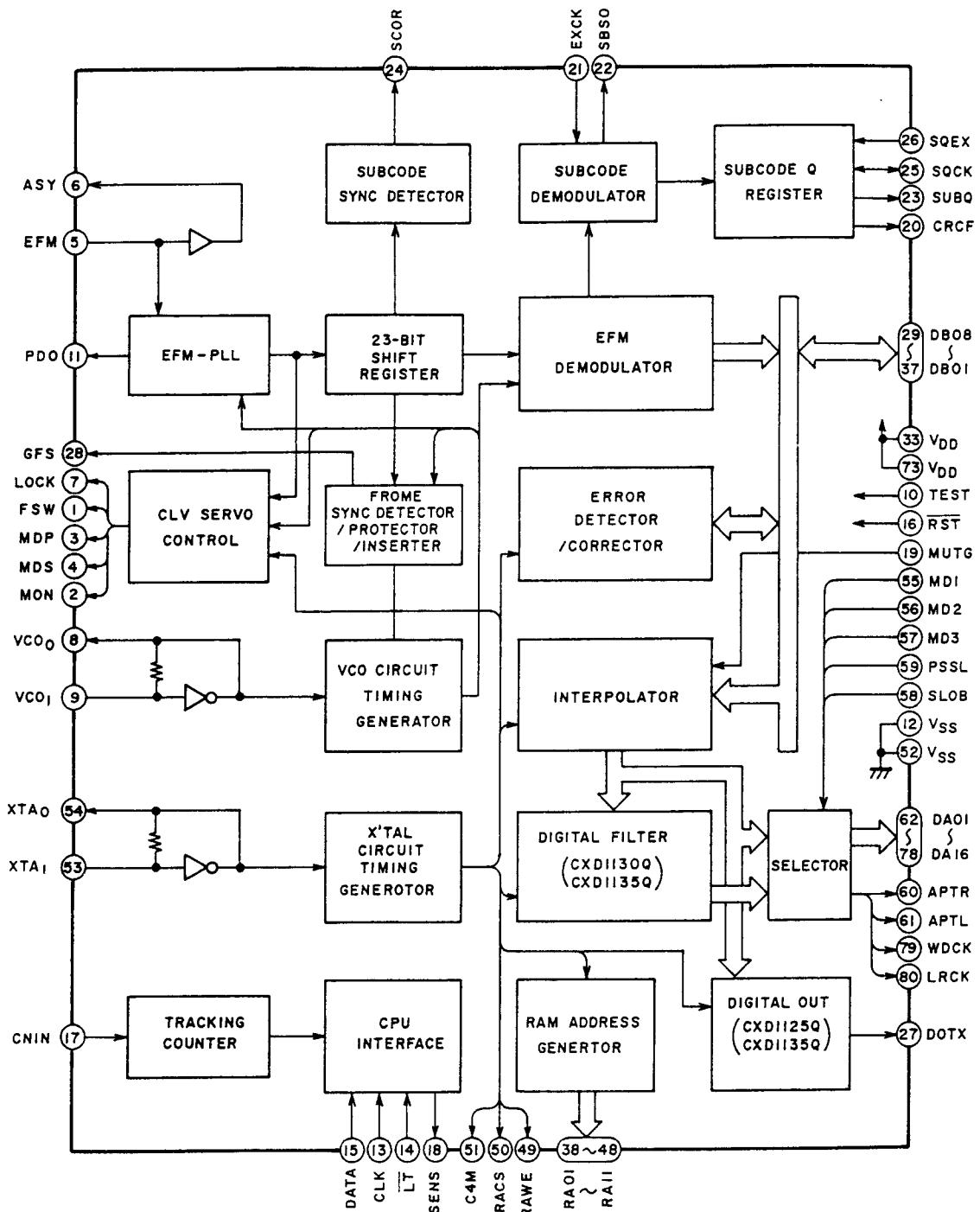


CXA1082BS (SERVO SIGNAL PROCESSOR)

| PIN NO. | SYMBOL       | I/O | DESCRIPTION                                     |
|---------|--------------|-----|-------------------------------------------------|
| 1       | VC           | —   | GND (0V)                                        |
| 2       | FGD          | —   | Connect condenser for Focus servo gain control. |
| 3       | FS3          | —   | Focus servo gain select.                        |
| 4       | FLB          | —   | Connect condenser for Focus servo correction.   |
| 5       | FE0          | O   | Focus drive output.                             |
| 6       | FE $\ominus$ | I   | FOCUS AMP. Inverting input.                     |
| 7       | SRCH         | —   | Connect condenser for Focus search wave.        |
| 8       | TGU          | —   | Connect condenser for Tracking gain select.     |
| 9       | TG2          | —   | Connect condenser for Tracking gain select.     |

| PIN NO. | SYMBOL         | I/O | DESCRIPTION                                            |
|---------|----------------|-----|--------------------------------------------------------|
| 10      | A.VCC          | —   | +5V                                                    |
| 11      | TA0            | O   | Tracking drive output.                                 |
| 12      | TA $\ominus$   | I   | Tracking AMP. Inverting input.                         |
| 13      | SL $\oplus$    | I   | Slide motor non-inverting input                        |
| 14      | SLO            | O   | Slide motor drive output.                              |
| 15      | SL $\ominus$   | I   | Slide AMP. inverting input.                            |
| 16      | SSTOP          | I   | Not use (Holded "H" level).                            |
| 17      | FSET           | I   | Focus, Tracking compensation and CLV. LPF set up.      |
| 18      | SENS           | O   | FZC. AS. TZC. SSTOP and <u>BUSY</u> output.            |
| 19      | A. VEE         | —   | -5V.                                                   |
| 20      | C.OUT          | O   | Track count signal output.                             |
| 21      | DIRC           | —   | Not used                                               |
| 22      | $\bar{RST}$    | I   | <u>RESET</u> Input.                                    |
| 23      | DATA           | I   | Data signal input from CPU.                            |
| 24      | $\bar{LT}$     | I   | Lutch signal input from CPU.                           |
| 25      | CLK            | I   | Clock signal input from CPU.                           |
| 26      | D.GND          | —   | GND (0V).                                              |
| 27      | BW             | I   | Connect condenser for Loop filter.                     |
| 28      | PDI            | I   | PDO signal from IC3 CXD1135Q (Pin 11).                 |
| 29      | ISET           | I   | Focus search, Track jump and slide kick current input. |
| 30      | VCOF           | I   | Connect register for VCO frequency.                    |
| 31      | 3.5V           | O   | +3.5V REG. output.                                     |
| 32      | C864           | O   | 8.64 MHz VCO output.                                   |
| 33      | LOCK           | I   | LOCK signal from IC3 CXD1135Q (Pin 7)                  |
| 34      | MDP            | I   | MDP signal from IC3 CXD1135Q (Pin 3)                   |
| 35      | MON            | I   | MON signal from IC3 CXD1135Q (Pin 2)                   |
| 36      | FSW            | I   | Connect condenser for CLV servo error signal LPF.      |
| 37      | DVcc           | —   | +5V                                                    |
| 38      | SPDL $\ominus$ | I   | Spindle drive AMP. inverting input.                    |
| 39      | SPDLO          | I   | Spindle drive output.                                  |
| 40      | WDCK           | I   | Auto sequence clock signal input (88.2 kHz)            |
| 41      | FOK            | I   | Focus OK signal input.                                 |
| 42      | MIRR           | I   | MIRR signal input.                                     |
| 43      | DVEE           | —   | -5V                                                    |
| 44      | DFCT           | I   | Defect signal input "H" active.                        |
| 45      | TE             | I   | Tracking error signal input.                           |
| 46      | TZC            | I   | Tracking zero cross comparator input.                  |
| 47      | ATSC           | I   | ATSC detect window comparator input.                   |
| 48      | FE             | I   | Focus error signal input.                              |

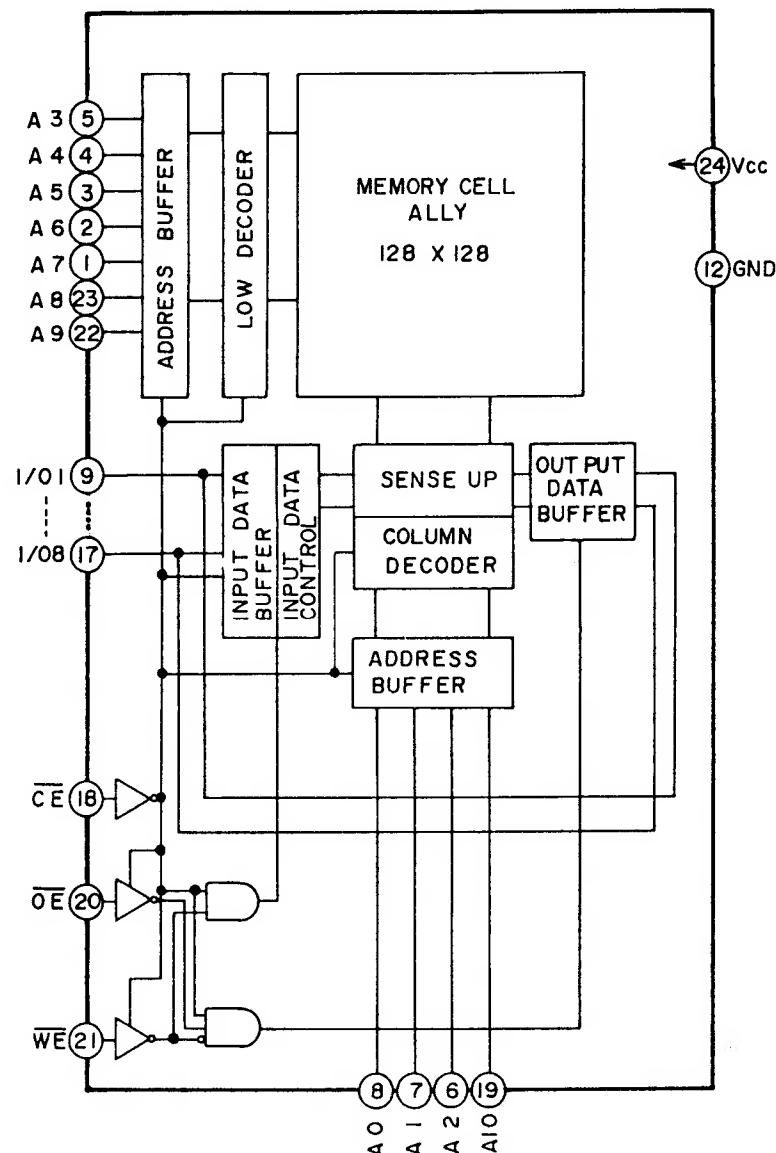
# CXD1125Q (DIGITAL SIGNAL PROCESSOR)



CXD1125Q (DIGITAL SIGNAL PROCESSOR)

| No. " | Symbol | I/O | Description                                                       |
|-------|--------|-----|-------------------------------------------------------------------|
| 1     | FSW    | O   | Spindle motor filter switching control                            |
| 2     | MON    | O   | Spindle motor ON/OFF control                                      |
| 3     | MPD    | O   | Spindle motor speed and phase control                             |
| 4     | MDS    | O   | Spindle motor speed control                                       |
| 5     | EFM    | I   | EFM signal input                                                  |
| 6     | ASY    | O   | EFM signal slice level control                                    |
| 7     | LOCK   | O   | Slide motor over reach guard signal output                        |
| 8     | VCOO   | O   | VCO output f=8.6436 MHz                                           |
| 9     | VCOI   | I   | VCO input                                                         |
| 10    | TEST   | I   | OV (GND)                                                          |
| 11    | PDO    | O   | Phase comp.output                                                 |
| 12    | VSS    | —   | GND (OV)                                                          |
| 13    | CLK    | I   | Clock signal from CPU                                             |
| 14    | LT     | I   | Lutch signal from CPU                                             |
| 15    | DATA   | I   | Serial data from CPU                                              |
| 16    | RST    | I   | RESET input "L" reset                                             |
| 17    | CNIN   | I   | Tracking pulse input (5V)                                         |
| 18    | SENS   | O   | Output of CPU interface                                           |
| 19    | MUTG   | I   | Mute control signal input                                         |
| 20    | CRCF   | O   | CRC check output of the subcode Q "L" detect error                |
| 21    | EXCK   | I   | NOT USE                                                           |
| 22    | SBSO   | O   | NOT USE                                                           |
| 23    | SUBQ   | O   | Subcode Q output                                                  |
| 24    | SCOR   | O   | Subcode sync detection output                                     |
| 25    | SQCK   | I/O | Clock signal for subcode Q                                        |
| 26    | SQEX   | I   | Select input of CQCK (+5V)                                        |
| 27    | DOTX   | O   | Digital output                                                    |
| 28    | GFS    | O   | "H" frame sync lock "L" frame sync unlock                         |
| 29    | DB08   | I/O | Data 8 (MSB) Data Bus line for the EXT.RAM (LC3517BS-15)          |
| 30    | DB07   | I/O | Data 7 Data bus line for the EXT.RAM (LC3517BS-15)                |
| 31    | DB06   | I/O | Data 6 Data Bus line for the EXT.RAM (LC3517BS-15)                |
| 32    | DB05   | I/O | Data 5 Data Bus line for the EXT.RAM (LC3517BS-15)                |
| 33    | VDD    | —   | +5V                                                               |
| 34    | DB04   | I/O | Data 4 Data Bus line for the EXT.RAM (LC3517BS-15)                |
| 35    | DB03   | I/O | Data 3 Data Bus line for the EXT.RAM (LC3517BS-15)                |
| 36    | DB02   | I/O | Data 2 Data Bus line for the EXT.RAM (LC3517BS-15)                |
| 37    | DB01   | I/O | Data 1 (LSB) Data Bus line for the EXT.RAM (LC3517BS-15)          |
| 38    | RA01   | O   | ADDR01 (LSB) Address signal output for the EXT. RAM (LC3517BS-15) |
| 39    | RA02   | O   | ADDR02 Address signal output for the EXT. RAM (LC3517BS-15)       |
| 40    | RA03   | O   | ADDR03 Address signal output for the EXT. RAM (LC3517BS-15)       |

| No. | Symbol      | I/O | Description                                     |                                                      |
|-----|-------------|-----|-------------------------------------------------|------------------------------------------------------|
| 41  | RA04        | O   | ADDR04                                          | Address signal output for the EXT. RAM (LC3517BS-15) |
| 42  | RA05        | O   | ADDR05                                          | Address signal output for the EXT. RAM (LC3517BS-15) |
| 43  | RA06        | O   | ADDR06                                          | Address signal output for the EXT. RAM (LC3517BS-15) |
| 44  | RA07        | O   | ADDR07                                          | Address signal output for the EXT. RAM (LC3517BS-15) |
| 45  | RA08        | O   | ADDR08                                          | Address signal output for the EXT. RAM (LC3517BS-15) |
| 46  | RA09        | O   | ADDR09                                          | Address signal output for the EXT. RAM (LC3517BS-15) |
| 47  | RA10        | O   | ADDR10                                          | Address signal output for the EXT. RAM (LC3517BS-15) |
| 48  | RA11        | O   | ADDR11 (MSB)                                    | Address signal output for the EXT. RAM (LC3517BS-15) |
| 49  | RAWE        | O   | Write enable signal output "L" active           |                                                      |
| 50  | RACS        | O   | Chip select signal output "L" active            |                                                      |
| 51  | C4M         | O   | 1/4X'tal OSC.output (f=4.2336MHz)               |                                                      |
| 52  | Vss         | —   | GND(0V)                                         |                                                      |
| 53  | XTAI        | I   | X'tal OSC. input (f=16.9344MHz)                 |                                                      |
| 54  | XTAO        | O   | X'tal OSC.output (f=16.9344MHz)                 |                                                      |
| 55  | MD1         | I   | Mode select input 1 0V (GND)                    |                                                      |
| 56  | MD2         | I   | Mode select input 2 0V (GND)                    |                                                      |
| 57  | MD3         | I   | Mode select input 3 0V (GND)                    |                                                      |
| 58  | SLOB        | I   | 0V (GND)                                        |                                                      |
| 59  | PSSL        | I   | 0V (GND)                                        |                                                      |
| 60  | APTR        | O   | Aperture correction signal output "H" R-channel |                                                      |
| 61  | APTL        | O   | Aperture correction signal output "H" L-channel |                                                      |
| 62  | C1F1        | O   | NOT USE                                         |                                                      |
| 63  | C1F2        | O   | TP-C1F2                                         |                                                      |
| 64  | C2F1        | O   | NOT USE                                         |                                                      |
| 65  | C2F2        | O   | NOT USE                                         |                                                      |
| 66  | C2FL        | O   | TP-CSFL                                         |                                                      |
| 67  | C2P0        | O   | NOT USE                                         |                                                      |
| 68  | RFCK        | O   | NOT USE                                         |                                                      |
| 69  | WFCK        | O   | TP-WFCK                                         |                                                      |
| 70  | PLCK        | O   | NOT USE                                         |                                                      |
| 71  | UGFS        | O   | NOT USE                                         |                                                      |
| 72  | GTOP        | O   | NOT USE                                         |                                                      |
| 73  | VDD         | —   | +5V                                             |                                                      |
| 74  | RA0V        | O   | NOT USE                                         |                                                      |
| 75  | 4CLR        | O   | NOT USE                                         |                                                      |
| 76  | <u>C210</u> | O   | C210 INV.C210 (Pin 77)                          | f=2.1168MHz                                          |
| 77  | C210        | O   | NOT USE                                         |                                                      |
| 78  | DATA        | O   | Data output                                     |                                                      |
| 79  | WDCK        | O   | Worde clock output                              | 88.2kHz strobe                                       |
| 80  | LRCK        | O   | NOT USE (L-ch, R-ch clock output)               |                                                      |



TRUTH TABLE

| MODE           | CE | OE | WE | I/O            |
|----------------|----|----|----|----------------|
| READ CYCLE     | L  | L  | H  | DATA OUT       |
| WRITE CYCLE    | L  | *  | L  | DATA IN        |
| OUTPUT DISABLE | L  | H  | *  | HIGH IMPEDANCE |
| INHIBIT        | H  | *  | *  | HIGH IMPEDANCE |

| Pin No. | Symbol       | I/O | FUNCTIONS                                                    |
|---------|--------------|-----|--------------------------------------------------------------|
| 1       | S3           | O   |                                                              |
| 2       | S2           | O   |                                                              |
| 3       | S1           | O   |                                                              |
| 4       | S0           | O   |                                                              |
| 5       | OPEN SW      | I   | Disc tray open detection switch input                        |
| 6       | CLK          | O   | Clock output for LSIs                                        |
| 7       | DATA         | O   | Serial data output for LSIs                                  |
| 8       | CLOSE SW     | I   | Disc tray close detection switch input                       |
| 9       | BUS CLK      | I   | Clock input                                                  |
| 10      | SCOR         | I   | Sub code request input                                       |
| 11      | SUBQ         | I   | Sub code-Q data input                                        |
| 12      | SENS         | I   | SENS signal input from IC2                                   |
| 13      | CRCF         | I   | Input of result of sub code-Q error check (CRC)              |
| 14      | FOK          | I   | Input of focus OK signal                                     |
| 15      | GFS          | I   | Input of GET FLAME SYNC signal                               |
| 16      | BUS DATA     | I   | Data input                                                   |
| 17      | XLT          | O   | Latch control data output                                    |
| 18      | SQCK         | O   | Reading clock output for sub code-Q                          |
| 19      | BUS CLOCK    | O   | Bus clock output                                             |
| 20      | BUS DATA     | O   | Bus data output                                              |
| 21      | KEY 1        | I   | Key return 1                                                 |
| 22      | KEY 2        | I   | Key return 2                                                 |
| 23      | SLED IN SW   | I   | Pick up block innermost detection switch input               |
| 24      | OSC STOP     | O   | VCO OSC stop control signal output                           |
| 25      | XRST         | O   | Reset output for LSIs. H : OSC stop                          |
| 26      | MUTG         | O   | Mute control output. H : Mute on                             |
| 27      | F OUT        | O   | Direction control output for loading motor drive IC BA6029AN |
| 28      | LASER ON/OFF | O   | Laser diode on/off control output. H : Laser on              |
| 29      | R OUT        | O   | Direction control output for loading motor drive IC BA6029AN |
| 30      | X 1          | I   | Main clock input                                             |
| 31      | X 2          | O   | Main clock output                                            |
| 32      | Vss          |     | GND                                                          |
| 33      | XT 1         |     | Not used                                                     |
| 34      | XT 2         |     | Not used                                                     |
| 35      | LED 1        | O   | Optical link 1 LED control output. H : LED light             |
| 36      | LED 2        | O   | Optical link 2 LED control output. H : LED light             |
| 37      | LED 3        | O   | Optical link 3 LED control output. H : LED light             |
| 38      | LED 4        | O   | Optical link 4 LED control output. H : LED light             |
| 39      | RESET        | I   | Reset signal input                                           |
| 40      | 1G           | O   |                                                              |
| 41      | 2G           | O   |                                                              |
| 42      | 3G           | O   |                                                              |
| 43      | 4G           | O   |                                                              |
| 44      | 5G           | O   |                                                              |
| 45      | 6G           | O   |                                                              |
| 46      | 7G           | O   |                                                              |
| 47      | 8G           | O   |                                                              |
| 48      |              |     | Not used                                                     |
| 49      |              |     | Not used                                                     |
| 50      | S15          | O   |                                                              |
| 51      | S14          | O   |                                                              |
| 52      | S13          | O   |                                                              |
| 53      | S12          | O   |                                                              |
| 54      | S11          | O   |                                                              |
| 55      | S10          | O   |                                                              |
| 56      | VOL AD       |     | -30 V                                                        |
| 57      | VP PRE       |     | -4 V                                                         |
| 58      | S9           | O   |                                                              |
| 59      | S8           | O   |                                                              |
| 60      | S7           | O   |                                                              |
| 61      | S6           | O   |                                                              |
| 62      | S5           | O   |                                                              |
| 63      | S4           | O   |                                                              |
| 64      | Vdd          |     | +5 V                                                         |

# ABBREVIATIONS (COMPACT DISC)

| ABBREVIATION                              | EXPLANATION                              | ABBREVIATION                              | EXPLANATION                            |
|-------------------------------------------|------------------------------------------|-------------------------------------------|----------------------------------------|
| A-D                                       | Analog to Digital (Convertor)            | Mb                                        | Mega Bits                              |
| ADC                                       | Analog to Digital (Convertor)            | MDA                                       | Motor Drive Amplifier                  |
| BCD                                       | Binary Code Decimal                      | MFM                                       | Modified Frequency Modulation          |
| BPI                                       | Bits per Inch                            | MM                                        | Mono-stable Multivibrator              |
| CD                                        | Compact Disc                             | M <sup>2</sup> FM                         | Modified Modified Frequency Modulation |
| CIRC                                      | Cross Interleaving & Reed Solomon Coding | MOD2                                      | Modulo 2 (Addition)                    |
| CLV                                       | Constant Linear Velocity                 | MP                                        | Microprocessor                         |
| CP                                        | Clock Pulses                             | MSB                                       | Most Significant Bit                   |
| CRCC                                      | Cyclic Redundancy Check Codes            | NA                                        | Numerical Aperture                     |
| D Level                                   | Decision Level                           | NRZ                                       | Non Return to Zero                     |
| D-A                                       | Digital to Analog (Convertor)            | NRZ-1                                     | Non Return to Zero Inverted            |
| DAC                                       | Digital to Analog (Convertor)            | P                                         | Parity Data                            |
| DAD                                       | Digital Audio Disc                       | PAM                                       | Pulse Amplitude Modulation             |
| DEM                                       | Dynamic Element Matching                 | PCM                                       | Pulse Code Modulation                  |
| DPD                                       | Differential Phase Detection             | PD                                        | Phase Detector                         |
| DSV                                       | Digital Sum Value                        | PE                                        | Phase Encode                           |
| EFM                                       | Eight to fourteen Modulation             | PLL                                       | Phase Locked Loop                      |
| EX-OR                                     | EXclusive OR                             | PNM                                       | Pulse Number Modulation                |
| FCI                                       | Flux Changes per Inch                    | PPM                                       | Pulse Phase Modulation                 |
| FIR                                       | Finite Impulse Response                  | PWM                                       | Pulse Width Modulation                 |
| FP                                        | Front Pulse                              | Q                                         | Parity Data                            |
| FPG                                       | Front Pulse Gate                         | R, R <sub>1</sub> , R <sub>2</sub> , etc. | Data for Right Channel                 |
| f                                         | Frequency of Sampling                    | RAM                                       | Random Access Memory                   |
| GF                                        | Galois Field                             | RPG                                       | Rear Pulse Gate                        |
| H & V (Parity)                            | Horizontal & Vertical                    | SCOOP                                     | Self Coupled Optical Pick-up           |
| IIR                                       | Infinite Impulse Response                | S & H                                     | Sample & Hold                          |
| kb                                        | Kilo Bits                                | S/N                                       | Signal to Noise Ratio                  |
| L, L <sub>1</sub> , L <sub>2</sub> , etc. | Data for Left Channel                    | SSG                                       | Standard Signal Generator              |
| LPF                                       | Low Pass Filter                          | SYS CON                                   | SYStem CONtrol                         |
| LSB                                       | Least Significant Bit                    |                                           |                                        |

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